

INFRASTRUCTURE SERVICES

STANDARDS FOR ROAD CONSTRUCTION CONSENT AND ADOPTION

SPECIFICATION

Issue B.01 – 10th December 2015

TABLE OF CONTENTS

HE SPECIFICATION	4
AUSE 970 - PRECAST CONCRETE BLOCK PAVING	5
LIST OF NUMBERED APPENDICES REFERRED TO IN THE SPECIFICATION	6
LIST OF DRAWINGS INCLUDED IN THE STANDARDS	8
TESTING TO BE CARRIED OUT BY THE DEVELOPER	10
SUPPLY AND DELIVERY OF SAMPLES TO THE ROADS DEVELOPMENT	
ENGINEER	26
PEDESTRIAN GUARDRAILS	27
DRAINAGE REQUIREMENTS	28
SERVICE DUCT REQUIREMENTS	29
COMBINED DRAINAGE AND KERB SYSTEMS	31
LINEAR DRAINAGE CHANNEL SYSTEMS	31
REQUIREMENT FOR ACCEPTABILITY OF TESTING ETC. OF EARTHWORK	S
MATERIALS	32
GEOTEXTILES USED TO SEPARATE EARTHWORKS MATERIALS	32
SUB-FORMATION AND CAPPING AND PREPARATION AND SURFACE	
TREATMENT OF FORMATION	33
TOPSOILING	33
EARTHWORKS, ENVIRONMENTAL BUNDS, LANDSCAPE AREAS,	
STRENGTHEND EMBANKMENTS	33
PERMITTED PAVEMENT OPTIONS	34
EXCAVATION, REPAIR AND REINSTATEMENT OF EXISTING SURFACES	36
PREPARATION FOR SURFACING AND ADJUSTMENT OF IRONWORK	36
KERBS, FOOTWAYS AND PAVED AREAS	38
B: FOOTWAYS AND PAVED AREAS (FLEXIBLE CONSTRUCTION)	39
C: FOOTWAYS AND PAVED AREAS (INSITU CONCRETE PAVING)	41
D: FOOTWAYS AND PAVED AREAS (CONCRETE BLOCK PAVING)	42
E: FOOTWAYS AND PAVED AREAS (GRANOLITHIC CONCRETE PAVING).	43
F: FOOTWAYS AND PAVED AREAS (GRANITE SETT PAVING)	44
G: FOOTWAYS AND PAVED AREAS (STONE SLABBED PAVING)	45
FOOTWAYS AND PAVED AREAS (RACKING OF EXISTING KERBS, SETTS	
AND SLABS)	45
TRAFFIC SIGNS - GENERAL REQUIREMENT FOR TRAFFIC SIGNS	46
ROAD MARKINGS	49
ROAD LIGHTING COLUMNS AND BRACKETS	52
LOCATION OF LIGHTING UNITS AND FEEDER PILLARS	61
TEMPORARY LIGHTING	61
	ENGINEER

APPENDIX 14/4:	ELECTRICAL EQUIPMENT FOR ROAD LIGHTING	.61
APPENDIX 14/5:	ELECTRICAL EQUIPMENT FOR TRAFFIC SIGNS	. 69
APPENDIX 30/4:	GROUND PREPARATION	.72
APPENDIX 30/5:	GRASS SEEDING, WILDFLOWER SEEDING AND TURFING	.72
APPENDIX 30/6:	PLANTING	.73
APPENDIX 30/7:	GRASS, BULBS AND WILDFLOWER MAINTENANCE	.73

PREAMBLE TO THE SPECIFICATION

- 1. The Specification referred to in this guide shall be the current version (at the time of receipt of a full and compliant submission) of the 'Specification for Highway Works', published by The Stationery Office (formerly HMSO) as Volume 1 of the Manual of Contract Documents for Highway Works, as modified and extended by the following:
 - (i) Additional Clause Number 970;
 - (ii) The Numbered Appendices listed in Appendix 0/3;
 - (iii) The list of drawings contained in Appendix 0/4.

ADDITIONAL CLAUSE 970 - PRECAST CONCRETE BLOCK PAVING

General

- 1. Precast concrete blocks shall comply with the requirements of BS EN 1338 and shall be laid fully in accordance with the requirements and recommendations of BS 7533-3:2005+A1:2009 unless otherwise stated below.
- 2. Precast concrete blocks shall have a work size thickness of not less than 80mm.
- 3. Sub-base material shall be Type 1 granular material placed and compacted all in accordance with Series 800 of the Specification for Highway Works.
- 4. Road Base material shall comply with the requirements of Series 900 of the Specification for Highway Works.

Obstructions

- 5. Where blocks are laid abutting drainage channels or fittings, the surface of the blocks shall be between 3 and 6mm above the channel or fitting.
- 6. Where blocks are laid abutting gullies, the surface of the blocks shall be between 3 and 6mm above the gully grating and frame.

Laying Requirements

- Blocks shall be laid in a herring-bone pattern. A stretcher bond pattern is to be adopted around features in the carriageway surface, such as gullies or manhole covers.
 Particular regard should be shown to the requirement for edge restraint around such features. In general a minimum longitudinal gradient of 1.25% should be provided.
- 8. Blocks shall be either red, grey or buff in colour. Any other colour must be approved by the Roads Development Engineer.
- 9. The finished surface of the blocks shall meet the requirements for regularity set out in Series 700 of the Specification for Highway Works. In addition the difference in level between any two adjacent blocks shall not exceed 2mm.
- 10. Blocks shall be cut where necessary using a block splitter or disc cutter. No blocks less than a quarter of the original plan size shall be incorporated in the pavement. This may require the use of half blocks to "break the bond".
- 11. Generally blocks should be laid in accordance with the requirements of "Concrete Block Paving guide to the properties, design, construction, reinstatement and maintenance of concrete block pavements Edition 2" published by Interpave.

APPENDIX 0/3: LIST OF NUMBERED APPENDICES REFERRED TO IN THE SPECIFICATION

Appendix 0/3 is comprised of two lists, A and B, of Numbered Appendices as follows:

List 'A' is a list of the Numbered Appendices referred to in the Specification for Highway Works.

List 'B' gives the list of specific Numbered Appendices devised for this guide.

List 'A': List of Numbered Appendices Referred to in the Specification

Appx No.	Title							
	INTRODUCTION							
0/3	List of Numbered Appendices Referred to in the Specification							
0/4	List of Drawings.							
	PRELIMINARIES							
1/5	Testing to be Carried Out by the Developer							
1/6	Supply and Delivery of Samples to the Roads Development Engineer							
	SAFETY FENCES, SAFETY BARRIERS AND PEDESTRIAN							
	GUARDRAILS							
4/2	Pedestrian Guardrails							
	DRAINAGE AND SERVICE DUCTS							
5/1	Drainage Requirements							
5/2	Service Duct Requirements							
5/5	Combined Drainage and Kerb Systems							
5/6	Linear Drainage Channel Systems							
	EARTHWORKS							
6/1	Requirements for Acceptability & Testing etc. of Earthworks Materials							
6/5	Geotextiles Used to Separate Earthworks Materials							
6/7	Sub-formation & Capping & Preparation & Surface Treatment of Formation							
6/8	Topsoiling							
6/9	Earthwork Environmental Bunds, Landscape Areas, Strengthened Embankments							
	ROAD PAVEMENTS – GENERAL							
7/1	Permitted Pavement Options							
7/2	Excavation, Repair and Reinstatement of Existing Surfaces							
11/1	KERBS, FOOTWAYS AND PAVED AREAS							
11/1	Kerbs, Footways & Paved Areas							

Appx No.	Title
110.	TRAFFIC SIGNS
12/1	Traffic Signs: General
12/1	Traffic Signs: Road Markings and Studs
	ROAD LIGHTING COLUMNS AND BRACKETS
13/1	Road Lighting Columns and Brackets
	ELECTRICAL WORK FOR ROAD LIGHTING AND TRAFFIC
	SIGNS
14/1	Site Records
14/2	Location of Lighting Units & Feeder Pillars
14/3	Temporary Lighting
14/4	Electrical Equipment for Road Lighting
14/5	Electrical Equipment for Traffic Signs
	LANDSCAPE AND ECOLOGY
30/4	Ground Preparation
30/5	Grass Seeding, Wildflower Seeding and Turfing
30/6	Planting
30/7	Grass, Bulbs and Wildflower Maintenance

List 'B' gives the list of Specific Numbered Appendices Devised for these standards.

Appx. No.	Appendix Title
7/70	Preparation of Surfacing and Adjustment of Iron Work
11/1A	Footways and Paved Areas (Precast Concrete Paving)
11/1B	Footways and Paved Areas (Flexible Construction)
11/1C	Footways and Paved Areas (Insitu Concrete Paving)
11/1D	Footways and Paved Areas (Concrete Block Paving)
11/1E	Footways and Paved Areas (Granolithic Concrete Paving)
11/1F	Footways and Paved Areas (Granite Sett Paving)
11/1G	Footways and Paved Areas (Stone Slabbed Paving)
11/73	Footways and Paved Areas (Racking of Existing Kerbs, Setts and Slabs)

APPENDIX 0/4: LIST OF DRAWINGS INCLUDED IN THE STANDARDS

1. Drawings included in the Standards

LIST OF DRAWINGS

SECTION 1

SERIES A – HIGHWAY SECTIONS

Drawing No. Title

- A109 Standard Grass Verge VG5
- A110 Verge with Footway VF5-1

SERIES B – EDGE OF PAVEMENT DETAILS

Drawing No. Title

- B70 Precast Concrete Kerbs (K1 K11)
- B71 Precast Concrete Edging (K12 K14)
- B72 Precast Concrete Kerbs (K15 K19)
- B73 Turf Edging Types 1 and 2
- B74 Deterrent Paving Type 1 (Cobbles)
- B75 Tie in Details
- B81 Textured Footways at Pedestrian Crossing
- B82 Textured Footways at Pedestrian Crossing
- B83 Textured Footways at Pedestrian Crossing

SERIES F – DRAINAGE

Drawing No. Title

- F80 Manhole (Backdrop) Type (x) BD
- F81 Typical Downpipe Connection
- F82 Mandrel (For Use in Drains)
- F83 Soakaway Type 1
- F84 Rodding Eye Detail
- F87 Channel Drainage Proprietary Type

SERIES K – MISCELLANEOUS

Drawing No Title

- K78 Traffic Light & Controller Installation
- K83 Column Base Layout. Looped Type Termination
- K84 Column Base Layout. Live Service Type
- K85 Feeder Pillars Typical Planting Details
- K86 Feeder Pillar Internal Layout
- K88 Electrical Warning Notice

2. Brought in By Reference

(a) Highway Construction Details (HCD) published by The Stationery Office (formerly HMSO) as Volume 3 of the Manual of Contract Documents for Highway Works contain the following drawings brought into these Standards by reference. Unless otherwise stated below the whole drawing is brought into the Standards.

SECTION 1: CARRIAGEWAY AND OTHER DETAILS

SERIES F – DRAINAGE

Drawing	No Title
F1	Surface water drains – trench and bedding details
F2	Filter drains – trench and bedding details
F3	Type 1 Chamber (brick or insitu concrete manhole)
F4	Type 2 Chamber (precast concrete manhole)
F5	Type 3 Chamber (precast concrete manhole)
F6	Type 4 Chamber (precast concrete manhole)
F7	Type 5 Chamber (precast concrete manhole)
F9	Type 5 Chamber grating details
F10	Chamber fittings – ladder, handhold and safety chain
F11	Type 7 Chamber (1050 catchpit)
F12	Chamber Type 8 (600 catchpit)
F14	Sumpless gully chamber and alternative rising section
F15	Drainage channel blocks Types A, B and C
F16	Drainage channel blocks Types D, E and F
F18	Edge of pavement drains – fin drains and narrow filter drains
F19	Edge of pavement drains – installation of fin drains
F20	Edge of pavement drains – installation of narrow filter drains
F21	Edge of pavement drains – under channel drainage layers
F22	In-Line outlet to triangular SW channel
F23	In-Line outlet to trapezoidal SW channel
F24	Weir outlet to SW channel
F25	Type 9 Chamber (Brick or in situ concrete shallow inspection chamber)

- F26 Type 10 Chamber (Brick or In Situ concrete shallow inspection chamber)
- F27 Type 11 chamber (Precast concrete deep inspection chamber)
- F28 Chamber fittings guardrail

APPENDIX 1/5: TESTING TO BE CARRIED OUT BY THE DEVELOPER

Details of the testing to be carried out by the Developer is shown below in Table 1/5.

Notes:

- 1. Tests equivalent to those specified in this Appendix will be necessary for any equivalent work, goods or materials proposed by the Developer (see Sub-clause 105.4).
- 2. (N) indicates that a UKAS sampling and test report or certificate is required.
- 3. Unless otherwise shown in this Appendix tests and test certificates for work, goods or materials as scheduled under any one Clause are required for all such work, goods or materials.
- 4. Cube strength tests are not required for concrete complying with Clause 2602.
- 5. Sampling and testing will be carried out by the Developer to the frequency stated below and at the Developer's expense. All tests must be carried out by a Laboratory which has UKAS accreditation for that specific test.
- 6. For imported materials sampled at source, the sample must be representative of the material used in the works and the test certificate shall be no more than 12 months old.
- 7. The Developer shall allow the Roads Development Engineer every reasonable opportunity and facility to inspect and monitor the sampling and testing processes. The Developer shall notify the Roads Development Engineer of who, where and when samples and testing are being carried out and be able to demonstrate that the UKAS accreditation required above is being complied with.

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
Series 3	300				
306	Permanent Fencing:-				Quality management scheme applies
	Concrete Components	Cover to reinforcement	1 per consignment (Maximum 1 per 100 Components) (BS 1722)		
308	Gates and Styles:-				Quality management scheme applies
	Reinforced concrete posts	Cover to reinforcement	1 per consignment (Maximum 1 per 100 Components)		
308 & 311	Preservation of timber	Full sapwood penetration	As required in sub-Clause 311.2(v)	Required for each batch	Quality management scheme applies
Series 4	100				
402	Welding	Welding procedures (Manufacturer's Tests)	(Every seven years)	Required	Quality management scheme applies
		Welder qualification (Manufacturer's Tests)	As required in sub-Clause 402.6(iii)		
		Production Testing (Manufacturer's Tests)	As required in sub-Clause 402.6(iv)		
	Welded Joints	Destructive Testing	As required		
403	Anchorages and attachment systems for use in drilled holes	Ultimate Tensile Load (Manufacturer's Tests)		Required	To provide well attested and documented evidence
404	Anchorages in drilled holes :	On-site tensile load test	As required	Required	
	Post Foundations	On-site tensile load test	A minimum of 1 test and not less than 1 test per 100 metres of safety fence	Required	
406	Vehicle parapets			Required	Quality Management scheme applies

TABLE 1/5: Testing to be carried out by the Developer

Clause	v	Work Goods or Material		Test	Frequency of Testing	Test Cert.	Comment
407	Anchorages and attachment systems for use in drilled holes			Ultimate tensile load (Manufacturer's tests)		Required	To provide well attested and documented evidence
409	Vehicle parapet posts		oosts	Production testing as specified in BS 6779-1 1998 (Amd. No. 14290, 21 March 2003) (Manufacturer's tests)		Required	Certification in accordance with Clause 409 is required
410	And	chorages in dr	illed holes	On-site tensile load test	As required	Required	
Series 5	500						
501	Pipes for drainage and service ducts		e and				Product Certification Scheme applies
		Vitrified Clay					
		Concrete- PC/SRC	Not exceeding				
		Concrete- Prestressed	900 mm dia				
		Iron-cast					
		Iron-ductile					
		PVC-U					
		GRP					
		Plastics. See Table 5/1					
		Corrugated st	eel	Manufacturer's tests		Required (AASHTO)	
		Corrugated steel bitumen protection	Not exceeding 900 mm dia				
		Other Materia	lls			Required	BBA Certification applies

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
503	Pipe Bedding	Grading and fines content			Source Approval.
		Water Soluble Sulfate (WS) Content (N)			
		Oxidisable sulfides (OS) content and total potential sulfate (TPS) content (N)			
		Resistance to fragmentation (N)			
505	Filter medium backfill	Plastic Index (N)	1 per source	Required.	
		Resistance to fragmentation (N)	1 per source.		
		Water Soluble Sulfate (WS) Content (N)	5 per source.		
		Oxidisable sulfides (OS) content and total potential sulfate (TPS) content (N)	5 per source.		
		Grading and fines content	1 per 500 tonnes		
		Permeability(N)	1 per source		

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
507	Chambers				Product Certification Scheme applies
	Precast concrete				
	Corrugated galvanized steel	(Manufacturer's tests)		Required	
	Steel fitments				
	Covers ,Grates and Frames				
	Cover Bolts				Quality management scheme applies
508	Gullies and pipe junction				Product Certification Scheme applies
	Precast concrete				
	Clay				
	Cast iron and steel				
513	Permeable backing to structures	Plastic Index (N)	1 per source		Source Approval
		Water-soluble sulfate (WS) content (N)	5 per source		
		Oxidisable sulfides (OS) content and total potential sulfate (TPS) content (N)	5 per source		
		Resistance to fragmentation (N)	1 per source		
		Grading (N)	1 per 200 tonnes (min of 3)		
		Permeability (N)	1 per source		
	Precast hollow concrete blocks	(Manufacturer's tests)		Required	
516	Combined kerb and drainage systems	Load test			

Clause	e Work Goods or Material		Test	Frequency of Testing	Test Cert.	Comment				
517	Linear drainage systems		tems	Load test						
Series 6	600									
601, 631 to	Accepta	ble materia				Required				
637,	Class	General D	Description				As required by Aberdeenshire			
640	1	General granular fill		Grading/uniformity coefficient (N)	Twice weekly	-	Council's Roads Development Section			
				mc/MCV (N)	2 per 1000 cu.m					
				SMC of chalk (N)	Twice a week	-				
						1C only	Resistance to fragmentation	Weekly		
		General Cohesive fill	Grading (N)	Twice weekly	-					
			mc/MCV/PL Undrained shear strength (N)	2 per 1000 cu.m						
					SMC of Chalk (N)	Twice weekly	1			
				Bulk density (pfa) (N)	2 per 1000m ³ up to a max of 5 per day					
	5	Topsoil		Grading (N)	1 per source	-				
	6	5 Selected gram fill	granular	Grading / uniformity coefficient (N)	1 per 400 tonnes					
				PI/LL (N)	Daily					
				Resistance to fragmentation	Weekly for on-site material					
				SMC (N)	Weekly					
				Omc/mc, mc or MCV	1 per 400 tonnes	-				

Clause	Work (Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
601, 631 to 637,			Organic matter / water soluble sulphate (WS) (N)	Weekly	Required	
640 cnťď			Oxidisable sulphides (OS) and total potential sulphate (TPS) content (N)	Weekly		
			pH/chloride ion content (N)	Weekly		
			Resistivity (N)			
			Undrained and drained shear parameters (N)			
	Fill adjacent to cementitious material or metallic items		Water soluble sulfate (WS) content, oxidisable sulfides (OS) content and total potential sulfate (TPS) content (N)	1 per 400 tonnes or per location if less than 400 tonnes		
602	surface o	vay, footway or other	Frost heave (N)		Required	
	(i) Off site source			1 every four months		
	(ii) On-s	site source		As required		
612	Compaction of fills				Required	As required by Aberdeenshire
	Metho	od of compaction	Field dry density (N)	Minimum – each class of material as required		Council's Roads Development Section
	End p	product compaction	Optimum mc (2.5 kg rammer/vibrating hammer method) (N)	Each class or sub class of material		
			Field dry density (N)	1 per 400 tonnes		

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
Series 7	00			•	
710	Constituent materials in recycled aggregate	Quality control	Checks are to be carried out by the Developer in accordance with the procedure set down in 'Quality Protocol for the Production of Aggregates from Inert Waste' and with those in this Clause	Required	The quality control procedure shall be in accordance with the 'Quality Protocol for the Production of Aggregates from Inert Waste' published by Waste and Resources Action Programme is available from WRAP website, http://www.wrap.org.uk The results of all quality control checks shall be delivered promptly to Aberdeenshire Council's Roads Development Section on request
711	Overbanding and inlaid crack sealing systems			Required	BBA certification (or equivalent) applies
Series 8	00				
801, 803, 804,	General requirements for unbound mixtures adjacent to	Water-soluble sulfate (WS) content (N)	1 per 400 tonnes or per location if less than 400 tonnes	Required	
804, 805, 806	cement bound materials, concrete pavements, structures or products	Oxidisable sulfides (OS) content and total potential sulfate (TPS) content (N)	1 per 400 tonnes or per location if less than 400 tonnes		
	Unbound mixtures beneath	Frost Heave (N)	1 per source		
	surface of a road carriageway, footway or other paved area	Grading and Fines Content (N)	1 per week		
	paved alea	Plastic Index (N)			
		Resistance to fragmentation (N)	6 monthly		
		Resistance to wear micro- Deval test			
		Resistance to freezing and thawing (magnesium sulfate soundness) (N)	1 per source	Required	

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
		Water Absorption (N)			
		Volume stability of blast furnace slags	6 monthly		
801, 803,		Volume stability of steel (BOF and EAF) slags	6 monthly		
804, 805, 806 cnťd		CBR (N)	1 per source and then monthly		
oned		OMC/mc (N)	1 per source		
		Density (N)			
		Water absorption (N)	As required		
Series 9	00				
901, 925, 937,	Aggregates for bituminous materials			Required	National quality management sector schemes apply
937, 938, 943	Resistance to fragmentation (hardness)	Resistance to fragmentation (N)			901, 925, 926, 938
	Resistance to freezing and thawing (durability)	Soundness (N)			
		Water Absorption (N)			
	Cleanness	Sieve test (mass passing 0.063 mm sieve) (N)			Washing and sieving method to be used
	Shape	Flakiness Index (N)			
	Blastfurnace slag	Bulk density (N)			
		Soundness (N)			
		Dicalcium silicate disintegration (N)			
		Iron disintegration (N)			
	Steel slag	Bulk density]	

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
		Volume stability (N)			
901, 925, 937,	Coarse aggregate for surface courses	Resistance to polishing (PSV) (N)		Required	
937, 938, 943 cnťď		Resistance to surface abrasion (AAV) (N)			
	Binders for bituminous	Penetration (N)			National quality management sector
	mixtures	Softening point (N)			scheme applies. Modified binders should have a BBA HAPAS Roads and Bridges Certificate. In the event that no such Certificates have been issued, then in the interim, only modified binders undergoing BBA assessment should be considered for approval by Aberdeenshire Council's Roads Development Section
		[Other BS EN tests]			
903 to 907,	Bituminous mixtures	Grading (N)	For Audit Test purposes only		
909 to 912, 914, 916, 925, 926, 929, 930, 937, 938, 941, 943, 946 to 948		Binder content (N)			

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
929	Base and Binder Course Asphalt Concrete (Design	Permanent Works – In situ air void content (N)	As Required		
	Mixtures)	Permanent Works – Refusal air void content (N)			
		Permanent Works – Deformation resistance	_		
		Deformation resistance (design)			
		Stiffness (design)			
911	Rolled asphalt surface course (Design Mixtures)	Stability value (N)	1 per source	Required	The test certificate is the CE Mark for
		Flow value (N)			the mixture.
		Density (N)			
915	Coated Chippings	Grading (N)			
		Binder content (N)			
		Flakiness index (N)			
		Resistance to polishing (PSV) (N)			
		Resistance to surface abrasion (AAV) (N)			
		Hot sand test (N)	-		
		Rate of spread (N)	-		
921	Surface macrotexture	BS EN 13036-1	BS EN 13036-1	Required	
		Volumetric Patch Technique (N)			

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
924	High friction surfaces	Quality control checks	AS required in Clause 924.5	Required	BBA HAPAS Roads and Bridges certification (or equivalent) applies
		System coverage	AS required in Clause 924.6		
	Aggregate	Resistance to polishing (PSV) (N)			
937	Stone mastic asphalt (SMA) binder course and regulating	Permanent Works – In situ air void content (N)	As required		
	course	Permanent Works – Deformation Resistance			
		Binder drainage test (design)	As required		
		Deformation resistance (design)			
942	Thin surface course systems	General Properties			The test certificate is in the form of a BBA HAPAS Certificate
918	Slurry surfacing incorporating microsurfacing				
	Binder	Product identification			
		Vialit cohesion			
		Rate of spread			
		Penetration at 25°C and 5°C (N)			
	Aggregates	Flakiness Index (N)			
		Resistance to polishing (PSV) (N)			
		Resistance to surface abrasion (AAV) (N)			

Clause	Work G	Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
918 Cnťd			Grading (N)			
	Syster	n				
920		ts, tack coats and minous sprays				
	Binder		Product identification	1 per product per source	Required	Tests are expected to be repeated every 2 years
			Vialit cohesion	1 per product per source	Required	Tests are expected to be repeated every 2 years
			Accuracy of spread			
			Rate of spread	1 per week		
			Penetration at 25°C and 5°C (N)	Every manufactured batch		Manufacturer's QA test results may be submitted
Series 1	1100					
1101	Precast concrete kerbs, channels, edgings and quadrants		Bending strength			
1104	Precast concrete flags		Bending strength			
	Bedding	Granular Material		-		
		Mortar				
1107	Concrete	block paving	Compressive strength			
Series 1	200					
1202	Permanent traffic signs					
1207		es in drilled holes to of traffic signs	Loading Test on Site	As required		

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
1210	Holding down bolts and anchorages to base of permanent bollards				
1212	Road Markings				
1214	Permanent traffic cones and traffic cylinders			Required	Certification that permanent traffic cones and cylinders have been tested and comply with BS EN 13422 is required.
	Flat traffic delineators			Required	Certification that FTD's have been tested and comply with Clause 1214 is required.
		Test specified in Clause 1214			
	Other traffic delineators	Test specified in Clause 1214		Required	Certification that the delineators have been tested and comply with Clause 1214 is required.
	Temporary cones, cylinders, FTDs and other delineators			Required	Certification that at least 1 in 500 of any batch of cones, cylinders, FTDs and other delineators to be used in the Temporary Works have passed the tests in Clause 1214 as appropriate is required
Series 1	400				
1421	Cable				Product Certification scheme applies
1424	Lighting Units	Test Specified in Clause 1424	Each Unit	Required	Certification that the installation complies with BS 7671 (the I.E.T. Wiring Regulations) is required

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
1424 cnťď	Networks	Test Specified in Clause 1424	Each Network	Required	Certification that the installation complies with BS 7671 (the I.E.T. Wiring Regulations) is required
Series 1	700		I		
1702, 1704	Cement types as stated in sub-Clause 1702.1			Required	Certificate to be provided annually for each type of cement. Quality management and product certification schemes apply
	Cements (all types)	Chloride content	Per source		Tests to be carried out by the manufacturer and results included on the test certificates required above
	Aggregates	Grading and fines content (N)	1 per week per source		Results of routine control tests from the factory production control system
		Shell content (N)	Monthly		operated by the producer to be provided – see Annex H of BS EN
		Flakiness index(N)	Monthly		12620.
		Resistance to fragmentation (N)	Every 6 months		Product certification scheme applies.
		Drying shrinkage (N)	1 per 5 years		
		Chloride content (N)	1 per week or as otherwise agreed		
		Sulfate content (N)	Yearly		
	Admixtures	Chloride content (N)	1 per consignment	Required (BS EN 934-2)	
		Sulfate Content (N)	1 per consignment	Required	
		Acid-soluble alkali content (N)	1 per consignment		

Clause	Work Goods or Material	Test	Frequency of Testing	Test Cert.	Comment
Series 3	000				
3005	Grass seeding, wildflower seeding and turfing	Rate of spread of fertiliser	1 per 1000 square metres		
		Rate of spread of seeding	1 per 1000 square metres	-	
		Chemical analysis of fertiliser	1 per source		
		Grass seed germination and purity (Official Seed Testing Station tests)	1 per source and mix variety	Required prior to sowing	

APPENDIX 1/6: SUPPLY AND DELIVERY OF SAMPLES TO THE ROADS DEVELOPMENT ENGINEER

- 1. Notwithstanding the Developer's obligations under Appendix 1/5 during the construction period, irrespective of whether or not it is intended that the road(s) be subsequently adopted as public, the Roads Development Engineer must be afforded access to the site to ensure that the works are being undertaken in conformity with the Construction Consent. The Developer and/or his Contractor shall provide every facility to enable the Roads Development Engineer to examine the works being executed and the materials being used.
- 2. They shall supply, free of cost, samples of the various material to be used together with particulars as to the source of supply or manufacture of such materials.
- 3. Any costs incurred by the Local Roads Authority in undertaking the sampling or testing of any materials will be recovered from the Developer, in accordance with the terms of Section 140(6) of the Roads (Scotland) Act 1984

APPENDIX 4/2: PEDESTRIAN GUARDRAILS

- 1. All pedestrian guardrails shall comply with the requirements of BS 7818:1995. The guardrails shall be designed to a minimum of Class 2 with full height vertical infill to a minimum of Class B and provide adequate visibility as detailed in BS 7818:1995 Annex B 2.5.
- 2. Posts are to be of a bolt down type and fitted in accordance with the manufactures instructions.

APPENDIX 5/1: DRAINAGE REQUIREMENTS

Surface Water Drains - Materials

- 1. The following pipes meeting the requirements of Table 5/1 will be permitted.
 - (i) Vitrified clay
 - (ii) Precast concrete

(iii) Unplasticised P.V.C.

- (iv)Ductile iron
- (v) Polypropylene (with BBA Roads and Bridges Certificate)
- 2. For plastic pipes the Ultimate Pipe Stiffness when tested in accordance with BS 4962 shall be 1400 N/m2 and resistance to impact to comply with BS 4962 using a striker drawing a mass of 1 kg and a hemispherical radius of 25mm.

Surface Water Drains – Bedding

3. Pipe and bedding combinations shall be determined from HA 40/01 (DMRB 4.2.5.1).

Filter Drains

4 Pipe and bedding combinations shall be determined from HA 40/01 (DMRB 4.2.5.1).

Gully Connections

5. In addition to material meeting 1 above, the use of flexible corrugated plastic pipes will be permitted provided it is surrounded with 150mm ST2 concrete and its use restricted to under verges etc.

Manholes

- 6 All manholes rings will require to be sealed with 'Tokstrip' or equivalent.
- 7. All manhole covers shall open such that an operative will have an unobscured view of the oncoming traffic when entering or leaving the manhole.
- 8. All standard manhole covers will require to be Class D400 complying with BS EN 124:1994 and have third party accreditation On heavily trafficked routes the Roads Development Engineer may specify the use of manhole covers, 150mm deep.

Testing of Pipes

9. All pipes to be 'mandrel' tested as directed by the Roads Development Engineer.

Cover of Pipes

10. All pipes with less than 900mm cover to formation to be surrounded in concrete as per trench Type Z in Highway Construction Detail F1.

Gullies

11 All standard gully frames and gratings will require to be Class D400 complying with BS EN 124:1994 and have third party accreditation

Adjustment of Iron Work

- 12 Adjustment, renewal, etc. of manhole covers, gully frames, surface boxes, tobies, etc. shall be carried out immediately prior to commencing the wearing course, and shall be ramped or protected, where necessary, if the road is open to the public.
- 13 Manholes, surface boxes, tobies, etc. shall be set flush with the adjoining finished surface. Care shall be taken to remove old mortar and the frames shall be bedded on 2:1 cement mortar on top of additional engineering brick, as necessary, finished in a header course.
- 14 An epoxy resin mortar of an approved type shall be used where traffic is required to run over the cover within seven days of execution. The use of Polyester type mortars will be permitted, provided the thickness of any layer does not exceed 12mm.
- 15. Gullies shall be set 6mm below the level of adjoining surface and shall be bedded as above. If it is intended that the road shall be used before the wearing course is laid, the Developer shall leave the gully gratings at a suitable level to permit drainage and shall raise them to their final level at his expense prior to the wearing course being laid. Care should be taken to seal the space between the gully grating and the kerb with an approved bitumen material, or as directed by the Roads Development Engineer.
- 16. Adjustment to levels of surface boxes will be made using standard precast concrete units.
- 17. Where standard precast rings have been used to form manholes or catchpits, a maximum of five courses of brick (old and new) will be allowed. Greater adjustment will require the installation of a new precast ring similar to existing rings.

APPENDIX 5/2: SERVICE DUCT REQUIREMENTS

General

- 1. Ducts for Street Lighting, Illuminated Traffic Signs and Traffic Signals will be 100mm U.P.V.C. laid on a bed type T as shown on H.C.D. Drawing No F1.
- 2. Unless otherwise indicated by the appropriate statutory undertaker, ducts shall be bedded on a bed Type T as shown on H.C.D. Drawing No F1 or similar.
- 3. The appropriate marking tape shall be placed 150mm above all cables and ducts laid for services.

Colour of Ducts / Pipes

4. The colour of ducts will generally be as required by the authority. The following shall apply unless otherwise stated: -

(i)	Road Lighting including Traffic Bollards and Signs	Purple
(ii)	Traffic Signals	Orange
(iii)	British Telecom	Grey
(iv)	Scottish and Southern Energy	Black
(v)	Scottish Water	Blue
(vi)	SGN (gas)	Yellow

APPENDIX 5/5: COMBINED DRAINAGE AND KERB SYSTEMS

General Requirements

- 1. Details of proposed combined drainage and kerb systems shall submitted for approval.
- 2. Components for combined drainage and kerb systems shall be from a single manufacturer and designed and installed fully with the manufacturer's recommendations and requirements.

APPENDIX 5/6: LINEAR DRAINAGE CHANNEL SYSTEMS

General Requirements

- 1. Details of proposed linear drainage channel systems shall submitted for approval.
- 2. Components for linear drainage channel systems shall be from a single manufacturer and designed and installed fully with the manufacturer's recommendations and requirements.

APPENDIX 6/1: REQUIREMENT FOR ACCEPTABILITY OF TESTING ETC. OF EARTHWORKS MATERIALS

Permitted Classes of Material

- 1 General Fill Imported: Class 1A
- 2 The Developer shall demonstrate the acceptability of both imported fill material and fill material arising from, and for use in, the site. The Developer shall submit test results, the relevant tests being listed in Appendix 1/5, to the Roads Development Engineer.
- 3 The MCV of acceptable material shall be > 8.5.

APPENDIX 6/5: GEOTEXTILES USED TO SEPARATE EARTHWORKS MATERIALS

General

1. Where a Geotextile is to be used as a separator under fill it shall be laid on top of the subgrade.

Geotextile

2. The Geotextile shall be manufactured from synthetic fibres and have a minimum life expectancy of 40 years.

The geotextile shall sustain a tensile load of not less than 10 kNn/m and shall have a minimum axial strain of 20% at failure. It shall also have a minimum water flow at right angles to its principal plane in either direction of 50 litres/sqm/sec.

Installation

3. The geotextile shall be laid from rolls in a longitudinal direction along the line of the road. Jointing shall be by lapping only. Physical jointing will not be permitted. The lap width shall be 500mm minimum.

Drawings

4. The locations where geotextiles are to be used in separation layers should be clearly shown on the appropriate drawings

APPENDIX 6/7: SUB-FORMATION AND CAPPING AND PREPARATION AND SURFACE TREATMENT OF FORMATION

General

- 1. Details of the locations where Capping is required should be clearly shown on the appropriate drawings.
- 2. Allowable surface level tolerance shall be as per Clause 616.
- 3. Capping shall be constructed with either Class 6F1 or 6F2 material as detailed in Table 6/1.
- 4. The material shall be compacted at a moisture content within the range specified in Table 6/1.
- 5. The C.B.R. value of the material shall be greater than 15%.

APPENDIX 6/8: TOPSOILING

1. Where areas are to be grass seeded they shall be topsoiled to a thickness of 150mm in accordance with the requirements of Appendix 30/4.

APPENDIX 6/9: EARTHWORKS, ENVIRONMENTAL BUNDS, LANDSCAPE AREAS, STRENGTHEND EMBANKMENTS

Landscaped Areas – General

- 1. Where landscaping is required to be carried out the Developer will clearly indicate these areas on the Consent drawings.
- 2. Where areas are to be planted with shrubs etc. they shall be topsoiled to a thickness of 300mm in accordance with the requirements of Appendix 30/4.

APPENDIX 7/1 PERMITTED PAVEMENT OPTIONS

1. Location: All adoptable roads

2. Grid for checking surface levels of pavement course

Longitudinal dimensions – 10 metres. Transverse dimension – 2 metres.

Table 7/1: Tolerances in Surface Levels of Pavement Courses

Road Surfaces		
- general	• •	6mm
- adjustment to surface water channel	+ 10	- 0 mm
Binder Course	+/-	6mm
Top surface of base in pavements without	+/-	8mm
Binder course		
Base other than above	+/-	15mm
Sub-base under concrete pavements surface	+/-	10mm
slabs laid full thickness in one operation by		
machines with surface compaction		
Sub-base	+10	-30mm

3. **Surface regularity**

Compliance with the surface regularity will be checked in accordance with Clause 702 for a Category A road.

Table 7/2: Maximum Permitted Number	r of Surface Irregularities
-------------------------------------	-----------------------------

	Surfaces of carriageways, hard strips and hard shoulders				Surfaces of lay-bys, service areas, all bituminous binder			
					courses and top surface of base in pavements without binder courses			
Irregularity	4mm		7mm		4mm		7mm	
Length	300	75	300	75	300	75	300	75
Category A Road	20	9	2	1	40	18	4	2
Category B Road	40	18	4	2	60	27	6	3

4. **Texture Depth**

Unless otherwise agreed, in writing, with the Roads Development Engineer all roads with a speed limit greater than 50mph will be deemed to require texture depth as specified below: -

Texture depth >= 1.5mm average and >= 1.2mm individual. Texture depth will be measured in accordance with Clause 921.1.

5. Remedial Works

The Developer will be required to carry out remedial works within a 2 week period if there is any standing water on a carriageway, footway, cycletrack, or footpath constructed, reconstructed or reinstated under the Consent.

6. Surface Course

HRA 30/14F surf 40/60 des

- (i) Reference: EN13108-4
- (ii) Coated Chippings: Nominal size 20mm in accordance with Clause 915 and shall conform to BS EN13108-4, taking into account CL915 and the detailed requirements in BSI PD 6691 Annex C Clause C.2.8.2.
 - (a) PSV Category: Strategic and Distributor Roads: PSV62 (≥ 62)
 - (b) Residential Roads: PSV50 (\geq 50)
 - (c) AAV Category: AAV10 (≤ 10)
- (iii) Minimum Air temperature for laying surface course 0°C
- (iv) Minimum delivery temperature 155°C

Wind speed (maximum at any air temperature) 40km/h (at 2m height)

Precast Concrete Block Paving (Clause 970)

- (i) Blocks to comply with BS EN 1338, 80mm thick.
- (ii) Precast blocks to be laid in accordance with BS 7533:Part 3.
- (iii) The laying course shall be 30mm
- (iv) Blocks to be laid to a herring-bone pattern

7. **Binder Course**

AC 20 HDM bin des 40/60

- (i) BS EN 13108-1
- 8. Base

AC 32 dense base 100/150

(i) BS EN 13108-1

9. **Regulating Course**

HRA 0/2 F reg 70/100 (i) BS EN 13108-4

NOTE: Recommended for regulating in layers from 10 to 25mm.

HRA 50/20 reg 70/100 (i) BS EN 13108-4

NOTE: Recommended for regulating in layers from 45 to 80mm

AC 20 HDM bin des 40/60

(i) BS EN 13108-1

NOTE: Recommended for regulating in layers from 50 to 80mm

AC 32 dense base 100/150 (i) BS EN 13108-1

NOTE: Minimum thickness of regulating layer - 55mm.

10. Sub-base

Type 1 Unbound Mixture (Clause 803)

- (i) Minimum (C.B.R. 30%)
- (ii) Frost Heave in accordance with BS 812: Part 124

APPENDIX 7/2: EXCAVATION, REPAIR AND REINSTATEMENT OF EXISTING SURFACES

- 1. The location of trenches, pits etc., which require to be excavated in the existing paved surface in order to carry out the Works to be shown on the Consent drawings.
- 2. The location and estimated areas of existing paved areas which require to be trimmed, regulated and reinstated to match levels where new and existing pavements abut to be shown on the Consent drawings.

General

3. Reinstatements shall comply with the "Specification for the Reinstatement of Openings in Roads – Third Edition (Scotland)" published by Transport Scotland. The appropriate categories shall be agreed with the Roads Development Engineer.

Excavation and Reinstatement in the Vicinity of Existing Trees

4. All excavation and reinstatement works adjacent to existing trees must be carried out in accordance with the "Guidelines for Planning, Installation and Maintenance of Utility Services in Proximity to trees" published by The National Joint Utility Group.

Cutting of Existing Blacktop Surfaces

5. Effective dust control techniques (either local exhaust ventilation or wet dust suppression methods) must be employed where the use of "Saw Cutting" is required.

APPENDIX 7/70: PREPARATION FOR SURFACING AND ADJUSTMENT OF IRONWORK

Preparation for Surfacing

1. Prior to laying surfacing material, the existing road surface shall be cleaned, brushed and free of all loose material. The surface as a whole shall be dry and be completely free of standing water and any dampness.

Adjustment of Iron Work

2. Adjustment, renewal, etc. of manhole covers, gully frames, surface boxes, and tobies, etc. shall, where practicable, be carried out immediately prior to laying the wearing course or regulating course, otherwise ironwork shall be ramped or protected where necessary if the road is open to the public.

- 3. Manholes, surface boxes, tobies, etc. shall be set flush with the adjoining finished surface. Care shall be taken to remove old mortar and the frames shall be bedded on 2:1 cement mortar on top of additional engineering brick, as necessary, finished in a header course.
- 4. An epoxy resin mortar of an approved type shall be used where traffic is required to run over the cover within seven days of execution. The use of Polyester type mortars will be permitted, provided the thickness of any layer does not exceed 12mm.
- 5. Existing iron work shall be wire brushed and coated with hot bitumen prior to surfacing.
- 6. Gullies shall be set 6mm below the level of the adjoining surface and shall be bedded as above. If it is intended that the road shall be used before the wearing course is laid, the Developer shall leave the gully gratings at a suitable level to permit drainage and shall raise them to their final level at his own expense prior to the wearing course being laid. Care should be taken to seal the space between the gully frame and the kerb with an approved material, or as directed by the Roads Development Engineer.
- 7. Drainage channels shall be laid 3mm below the level of the adjoining surface. If it is intended that the road shall be used before the wearing course is laid, the Developer shall leave the channels at a suitable level to permit drainage and shall raise them to their final level at his own expense prior to the wearing course being laid. Care should be taken to seal the space between the channel and the kerb with an approved material, or as directed by the Roads Development Engineer.
- 8. Adjustment to levels of surface boxes will be made using standard precast concrete units.
- 9. Where standard precast rings have been used to form manholes or catchpits, a maximum of five courses of brick (old and new) will be allowed. Greater adjustment will require the installation of a new precast ring similar to existing rings.

Fire Hydrants

- 10. The depth between the road/path surface level and the outlet flange must never exceed 450mm or be less than 300mm if the adjustment of the surface results in alteration to these dimensions. Extension pieces should be fitted between the tee and the Hydrant where necessary.
- 11. The Developer must ensure that Fire Hydrants are kept clear of all road-building material and that free access is available to the Scottish Fire and Rescue Service at all times.

APPENDIX 11/1: KERBS, FOOTWAYS AND PAVED AREAS

General

- 1. For details of the footway, footpath, cycletrack, and kerbing detail refer to Drawing Nos. B70, B71, B72, B73, B74
- 2. The kerbs used for the development will meet the requirements of Clause 1170
- 3. Frost-susceptible material (either imported or existing) shall not be permitted within 450mm of the finished surface level of footways or any other paved area.

APPENDIX 11/1 – A: FOOTWAYS AND PAVED AREAS (PRECAST CONCRETE PAVING)

General

- 1. All precast concrete slabs shall be hydraulically pressed complying with BS EN 1340 and shall be laid bedded on cement/sand mortar on Type 1 sub-base material to the thickness described.
- 2. Slabs shall be cut to fit round tobies, cast iron boxes, "S" covers, etc., and to suit the width of the footway or other areas being slabbed.
- 3. Where appropriate, a narrow strip exceeding 15mm but not exceeding 75mm in width, and not less than the depth of the slab, may be filled with insitu concrete Grade ST2 100mm thick at the rear of the footway or as otherwise approved.
- 4. Where the cutting of precast concrete slabs is carried out in areas near where the public have access the Developer is reminded of the need to take measures to minimise the effects of dust.

Precast Concrete Slabs

- 5. Precast concrete slabs to be either 600 x 600mm or 600 x 900mm.
- 6. Slabs shall be laid to the required crossfalls and bedded on a 25mm thick dry 1:6 cement/sand mortar. The slabs shall be laid to a 300mm offset with joints at right angles to the kerb or as otherwise approved.
- 7. After laying, the joints shall be filled in with a dry 1:4.5 cement/sand mortar with the surface brushed off and removed.
- 8. Slabs shall be a minimum of 65mm thick.
- 9. On sections of straight footpath only full sized slabs should be used at the front of the footpath. Cutting of slabs should be kept to a minimum and the Developer's method of working should take this into account.

Small Element Precast Concrete Paving

10. Small element precast concrete slabs shall be either 400mm x 400mm or 450mm x 450mm. They shall be laid with a joint width of 2 to 4mm and to the required crossfalls, they shall be bedded on a 25mm thick compacted layer of medium/course

concreting sand. The slab shall be laid to a 200mm minimum offset with joint at right angles to the kerb.

- 11. After laying, sand should be spread over the joints and the slabs bedded in using a rubber based vibrating plate and sand swept over the surface until the joints are full.
- 12. Slabs shall be a minimum of 65mm thick.

Increased Thickness of Sub-Base

13. Further to the above the thickness of the sub-base shall be increased to 150mm at vehicular crossings or other such thickness as may be indicated in the Consent for other areas of footway strengthening.

Paving Thickness Schedule

14. The thickness of sub-base is given in the Paving Thickness Schedule Table 11/1A.

Table 11/1A: Thickness Schedule Precast Concrete Paving (mm)		
	Precast Contract Slabs	Small element Precast Concrete Slabs
Sub-base	100	150
Binder	25 6/1 Sand/Cement	25 course sand
Course	mix	
Surface	65 slab, jointing sand	65 slab, jointing sand as required
Course	as required	

APPENDIX 11/1 – B: FOOTWAYS AND PAVED AREAS (FLEXIBLE CONSTRUCTION)

General

- 1. The flexible surfacing shall be laid in accordance with the appropriate British Standard.
- 2. The finished depth of the wearing course shall not deviate by more than 5mm from the depth specified.
- 3. The finished footway, footpath, or cycletrack shall not deviate from the specified level more than +/- 6mm.
- 4. The whole footway, footpath, or cycletrack surface will be checked for surface regularity and shall have no irregularity exceeding +/- 5mm in 3 metres.
- 5. For checking compliance with the requirement transversely to the kerb on widths less than 3 metres, no irregularities shall exceed +/- 5mm on a straight edge laid across the full width of the new surface.
- 6. Surfaces out of tolerance shall have the full depth of the layer cut out and replaced with new material. The width shall be the footway width, and the minimum length to be removed shall be 2.0 metres

Types of Flexible Construction

- 7. DESIGN GROUP A Single Coat Asphalt Concrete Surfacing (10mm nominal)
 - i) Surfacing Close graded surface course (10mm nominal) Crushed Rock Aggregate. AC 10 close surf 100/150 (BS EN 13108-1)
 - ii) Sub-base Type 1 Unbound mixture.
- 8. DESIGN GROUP B Two Coat Asphalt Concrete Surfacing.
 - i) Surface Course Dense Surface Course (6mm nominal). Crushed Rock Aggregate – AC 6 dense surf 100/150 (BS EN 13108-1).
 - ii) Binder Course AC 14 open surf 160/220 (BS EN 13108-1) or AC 10 close surf 160/220 (BS EN 13108-1).
 - iii) Sub-base Type 1 Unbound mixture.
- 9. DESIGN GROUP C Two Coat Hot Rolled Asphalt Surfacing.
 - i) Surface Course HRA 15/10F surf 40/40 des (BS EN 13108-4). After laying 6-10mm coloured stone chippings or other approved shall be rolled into the surface at the rate 0.8 kg/sq.m.
 - ii) Binder Course AC 14 open surf 160/220 (BS En 13108-1) or AC 10 close surf 160/220 (BS EN 13108-1)
 - iii) Sub-base Type 1 Unbound mixture.
- 10. DESIGN GROUP D Single Coat Asphalt Concrete Surfacing (Close Graded).
 - i) Surfacing Close graded surface course (14mm nominal) Crushed Rock Aggregate. AC 14 close surf 100/150 (BS EN 13108-1).
- 11. For overlay of existing footways, footpaths or cycle tracks the surfacing will generally consist of Open graded surface course (14mm nominal) Crushed Rock Aggregate. AC 14 open surf 160/220 (BS EN 13108-1).

Increased Thickness of Sub-Base

12. Further to the above the thickness of the sub-base shall be increased to 150mm at vehicular crossings or other such thickness as may be indicated in the Consent for other areas of footway strengthening.

Footway Thickness Schedule

13. Details of the thickness of Sub-Base is given in the Footway Thickness Schedule Table 11/1B.

Table 11/1B: Footway Thickness Schedule (mm)				
	Design Group	Design Group	Design Group	Design Group
	А	В	С	D (Overlay)
Surface Course	40	20	30	40
Binder Course	-	40	40	-
Sub Base	100	100	100	-
Total	140	160	170	40

APPENDIX 11/1 - C: FOOTWAYS AND PAVED AREAS (INSITU CONCRETE PAVING)

General

1. High strength concrete footways shall consist of Designated Concrete PAV1 to BS 8500-2 concrete (5% air entrained) laid in a 100mm thick slab, laid on 75mm of subbase. Prior to laying the concrete, a layer of heavy duty polythene or similar approved material should be laid over the sub-base to prevent grout loss.

Joints

2. The maximum size of slab will not exceed 4.5 metres. Flexcell joints or equivalent will be positioned at the end of each bay.

Finishing and Compacting

3. The concrete shall be compacted using a hand tamping beam or similar approved. After the slab has been compacted and all surplus moisture has disappeared, a wooden float should be applied to produce a closed hard surface. Two or three trowelling passes should follow at intervals as further moisture evaporates to produce a final smooth, hard and uniform surface. The surface should then be rolled with a concrete finishing roller to produce a dimpled finish. Particular attention should be given to all joints and any surplus mortar should be removed from adjacent bays.

Curing

4. As soon as the slab has been finished, it shall be protected from the effect of strong winds or sunlight and should be continuously cured by use of a resin curing membrane sprayed on the surface after the moisture has evaporated or after finishing.

Where the footway is to be trafficked, the slab should then be protected by the use of 'duck boards' or similar for a period of 7 days.

Surface Tolerances

5. The footway surface will be checked for surface irregularity and shall have no irregularity exceeding \pm 3mm on a 3 metre straight edge.

APPENDIX 11/1 - D: FOOTWAYS AND PAVED AREAS (CONCRETE BLOCK PAVING)

- 1. Precast concrete paving blocks shall be chamfered and shall comply with BS EN 1338 *Concrete Paving Blocks Requirements and test methods* and be laid in accordance with BS 7533 Part 3 - *Code of Practice for laying precast concrete paving blocks and clay pavers for flexible pavements*. Reference should also be made to the "Specification for Precast Concrete Paving Blocks" published jointly by the Cement and Concrete Association, the County Surveyors Society and the Interlocking Paving Association. They shall be rectangular and have a minimum thickness of 60mm for footpaths and 80mm elsewhere. They shall be in a colour to be agreed with the Roads Development Engineer.
- 2. The layout of blocks and details at edges, manholes gullies and other openings shall be agreed with the Roads Development Engineer prior to laying.
- 3. The sub-base shall be Type 1 unbound mixture with a C.B.R. of not less than 30%. Type 2 unbound mixture will not be permitted.
- 4. The blocks will be laid in a herring-bone pattern, or other pattern as approved by the Roads Development Engineer, on a laying course with a compacted thickness of 50mm of washed sharp sand containing not more than 3% of silt and clay by weight and not more than 15% retained on a 2.36mm sieve. The sand should be uniform in both type and moisture content and should be spread to a smooth level without uneven pre-compaction. Compaction of the blocks will be by plate vibrator which has a plan area not less than 0.25m². Not less than 3 passes shall be given over the whole area. The compactor should transmit an effective force of 75-100kN per square metre of plate area. The frequency of vibration should be within the range of 75-100 Hz. After the initial vibration sand or crushed rock fines as specified for the laying course shall be brushed over the surface of the blocks and the whole area be vibrated to its final level with the same plate vibrator with not less than 3 passes. Vibration shall be even over the whole area. Thereafter the surplus sand shall be swept up and removed. Until vibration is complete no use of the surface will be permitted by any plant or machinery.
- 5. The finished surface level shall be within 6mm of the designed levels and the maximum deviation within the completed surface measured by a 3 metre straight edge shall not exceed 6mm. The level of any two adjacent blocks shall not differ by more than 2mm. If the final level is incorrect, the blocks shall be lifted and stacked and the sand thoroughly raked and re-screeded at a new level.

Increased Thickness of Sub-Base

6. Further to the above the thickness of the sub-base shall be increased to 150mm at vehicular crossings or other such thickness as may be indicated in the Consent for other areas of footway strengthening.

Footway Thickness Schedule

7. Details of the thickness of sub-base is given in the Footway Thickness Schedule Table 11/1D.

Table 11/1D: Footway Thickness Schedule (mm)		
Sub Base	100 Type 1 unbound mixture	
Binder Course	50 sand	
Surface Course	60 precast concrete block, jointing and as required	

APPENDIX 11/1 - E: FOOTWAYS AND PAVED AREAS (GRANOLITHIC CONCRETE PAVING)

General

1. Granolithic concrete footways shall consist of a 20mm granolithic topping cast monolithically with an 80mm base slab to give a minimum thickness of pavement of 100mm laid on 75mm of sub-base. Prior to laying the concrete, a layer of heavy duty polythene should be laid over the sub-base to prevent grout loss.

Materials

- 2. Cement shall be ordinary Portland Cement complying with BS EN 197-1.
- 3. Aggregates should be sound, hard and clean crushed granite complying with BS 882, capable of producing a concrete with a drying shrinkage not greater than 0.045%. The aggregate should be designation 4/10 to BS EN 12620.
- 4. Sand Medium Sand Designation 0/4 (MP) to BS EN 12620.

Batching and Mixing

- 5. All materials should preferably be batched by weight. Where volume batching is permitted by the Roads Development Engineer, the aggregates should be batched in gauge boxes.
- 6. The cement, sand and aggregates should be mixed in the proportion 1:1:2. The water content should be the minimum to enable full compaction to be achieved.

Laying of Topping

7. The topping should be laid monolithically with the base slab within 3 hours of finishing base slab. Surplus water on the base slab should have evaporated or have been removed before the topping is placed.

Base Concrete

8. The base concrete should be Grade ST5.

Joints

9. The maximum size of slab will not exceed 4.5 metres. An approved construction joint will be positioned at the end of each bay.

Finishing and Compacting

10. The concrete should be compacted using a hand tamping beam or similar approved. After the topping has been compacted, and all surplus moisture has disappeared, a wooden float should be applied to produce a closed and hard surface. Two or three trowelling passes should follow at interims as further moisture evaporates to produce a final smooth, hard and uniform surface. The surface should then be rolled with a concrete finishing roller to produce a dimpled finish. Particular attention should be given to all joints and any surplus mortar should be removed from adjacent bays.

Curing

- 11. As soon as the topping has been finished, it should be protected from the effect of strong winds or sunlight and should be continuously cured by use of a resin curing membrane sprayed on the surface after the moisture sheen has evaporated or after final trowelling.
- 12 The topping should then be protected by the use of 'duck boards' or similar for a period of 7 days.

Surface Tolerances

13. The footway surface will be checked for surface regularity and shall have no irregularity exceeding \pm 3mm on a 3 metre straight edge.

APPENDIX 11/1 - F: FOOTWAYS AND PAVED AREAS (GRANITE SETT PAVING)

General

1. Before laying setts shall be cleaned of all bituminous material soil, grit or other matter.

Sett Paving

2. Granite sett paving shall comply fully with the requirements and recommendations of BS 7533 parts 7 and 10.

APPENDIX 11/1 - G: FOOTWAYS AND PAVED AREAS (STONE SLABBED PAVING)

General

- 1. Stone slab paving shall comply fully with the requirements and recommendations of BS 7533 parts 4, 8 and 12.
- 2. Slabs shall be laid to the required crossfalls. The slabs shall be laid to a random offset with the courses at right angles to the kerb and over the full width of the footway or as otherwise approved.
- 3. Slabs shall be selected to fit round tobies, cast iron "S" covers, etc., and to suit the width of the footway or other areas being slabbed. Otherwise, slabs should be cut as required.
- 4. Where appropriate, at the rear of the footway, narrow strip not exceeding 75mm in width and not less than 75mm in depth, maybe filled with insitu concrete Grade ST2 100mm thick.

APPENDIX 11/73: FOOTWAYS AND PAVED AREAS (RACKING OF EXISTING KERBS, SETTS AND SLABS)

- 1. Racking of existing kerbs, setts and slabs is defined as the adjustment insitu of kerbs, setts or slabs by raising the packing.
- 2. The racked lengths or areas should be well packed with a 1:3 cement/sand mortar and beaten to the level or falls directed.
- 3. The racked areas of setts and slabs shall be grouted with a 1:3 cement/sand mortar so that all joints are completely filled and all surplus mortar brushed off and removed.

APPENDIX 12/1: TRAFFIC SIGNS - GENERAL REQUIREMENT FOR TRAFFIC SIGNS

General Requirements for Traffic Signs

- 1. The signs and accessories shall conform in all respects with the Traffic Signs Regulations and General Directions, the Traffic Signs Manual, BS EN 12899-1 (Fixed, vertical road traffic signs) and BS 8408 for microprismatic sheeting.
- 2. The Developer may be required to supply 2 sets of the working drawings of the signs prior to the commencement of manufacture of the signs.
- 3. Unless otherwise indicated signs should be designed to withstand a wind pressure of 15 millibars (156 kg/sq.m.).
- 4. All traffic signs shall be permanently marked on the reverse side with an identifier consisting of the name or code of the Manufacturer, the month and year of manufacture and an identification no. supplied by the Roads Development Engineer.

Sign Face Sheeting

- 5. <u>Microprismatic Reflective Sheeting</u>
 - (i) Microprismatic sheeting exceeds the performance requirements of Class Ref 2.
 - (ii) The material shall comply with the requirements of BS8408:2005 (and the sign constructed to BS EN 12899-1).
 - (iii) The sign face sheeting and coloured overlay films and non-reflective sheeting shall carry a minimum 12 year warranty, be from a single sheeting supplier and supported by the sheeting manufacturer's written traffic sign warranty.
- 6. Class Ref 2 Glass Bead Sheeting
 - (i) The material shall comply with the requirements of BS EN 12899-1.
 - (ii) The sign face sheeting and coloured overlay films and non-reflective sheeting shall carry a minimum 10 year warranty, be from a single sheeting supplier and supported by the sheeting manufacturer's written traffic sign warranty.
- 7. <u>Class Ref 1 Glass Bead Sheeting</u>
 - (i) The material shall comply with the requirements of BS EN 12899-1.
 - (ii) The sign face sheeting and coloured overlay films and non-reflective sheeting shall carry a minimum 7 year warranty, be from a single sheeting supplier and supported by the sheeting manufacturer's written traffic sign warranty.
- 8. Optional Specification for anti-graffiti sign faces
 - (i) An approved transparent protective Overlay Film (POF) shall be applied to the surface of the sign face during manufacture. The POF shall allow the easy removal of all types of graffiti including self adhesive paper or vinyl labels after they have weathered, and further shall allow the application and easy removal of a temporary sign face when required.

Framing

- 9. Sign reinforcement shall be spaced as necessary for the sign mounting and support requirements taking account of post spacing, offsets, overhangs etc to ensure compliance with BS EN 12899-1.
- 10. Corners of signs shall have a radius.

Backing Boards

- 11. Chapter 7 of the Traffic Signs Manual provides guidance on the use of backing boards.
- 12. Where signs on backing boards are back to back the boards shall be the same size.
- 13. The front of any backing board for signs shall be grey unless otherwise specified yellow for road safety reasons. However use of higher performing fluorescent yellow material should only be considered in exceptional circumstances.

Posts (Supports) and Foundations for Permanent Traffic Signs

- 14. Guidance for compliance with BS EN 12899-1:2007 is available in the document "Sign Structures Guide: Support Design for Permanent UK Traffic Signs" published by the Institute of Highway Incorporated Engineers. Software in accordance with the design requirements is available; however a competent Quality Assured sign manufacturer can also provide appropriate support options and foundation details.
- 15. Types and sizes of foundations will vary depending on a number of factors including the location, wind loading, sign dimensions, mounting height, support type and ground conditions.
- 16. On high speed roads supports shall comply with BS EN 12767 (Passive safety of support structures for road equipment).
 - (i) Galvanised steel posts that are deemed to comply are grade S355J2H (3.2mm nominal wall thickness) no greater than 89mm diameter.
 - (ii) If two posts are required for a single sign and post centres are less than 1500mm, post dimensions should not exceed 76mm diameter.
 - (iii) Where post centres are 1500mm or greater, post dimensions shall not exceed 89mm.
- 17. Unless otherwise specified, all illuminated sign assemblies shall be provided with at least one large based post to accommodate the necessary electrical equipment. The electrical housing shall comply with BS EN 12899-1 and should be of a size suitable for the electrical equipment being used. The base housing compartment may be circular or rectangular in section or alternatively side slung boxes to the electrical equipment may be attached to a standard post. The nominal door opening should be 500mm x 108mm.
- 18. In the case of illuminated signs particular attention should be given to the siting of the posts. The post having the control base housing should be furthest away from the carriageway and care shall be taken when positioning lanterns on poles to ensure that they do not obstruct the view of the sign from the road.

Location and Erection of Permanent Traffic Signs

19. Attention is drawn to the recommendations and advice given in the Traffic Signs Manual.

Lighting of Signs

- 20. Direct illumination of permanent traffic signs and types of luminaires shall be constructed to comply with the requirements of BS EN 12899-1 and CIE 54.
- 21. Traffic Signs shall be lit by internal or external illumination where this is required by Schedule 17 of the Traffic Signs Regulations and General Directions. Where illumination by reflectorisation is permitted this shall be used in preference to internal or external illumination.
- 22. If a sign is externally illuminated the bottom of the light unit must be between 0 to 25mm below the top of the sign.

Clearance of Signs

- 23. Vertical clearance to all new signs mounted on posts or lighting columns in footways should be a minimum of 2.3 metres. The clearance in verges or central reserves will be dependent on the type of supports used to comply with BS EN 12767
- 24. Horizontal clearance from the edge of carriageway should be at least 0.5 metres in areas where the speed limit is 40mph or less and 1.2 metres where the speed is greater than 40mph.

Street Name Plates

- 25. Street Name Plates shall have a white microprismatic background to BS8408 with a blue transparent overlay film and cut out lettering unless otherwise specified.
- 26. In some environmental areas (where agreed) the overlay film may be non-transparent black.
- 27. The font shall be 88mm Kindersley with letter spacing increased by 60%. On signs with more than one street name (e.g. "leading to" etc) the size of the letters for the follow-on streets may be reduced by a maximum of 20% to control the overall size of the sign.
- 28. Sign plates shall be 11 swg aluminium with minimum 10mm radius corners.
- 29. The sign shall be erected on 50mm diameter posts so that the top of the sign is no more than 1 metre above the adjacent road, and set between 3 and 5 metres back from the junction line.

Permanent Bollards

30. Permanent bollards shall be of the solar-powered retroreflective self-righting type and conform to BS EN 12899-2 and BS 8442 Section 14 as appropriate. All permanent bollards shall be provided with a strengthened base constructed of steel which has been hot dipped galvanised.

APPENDIX 12/3: ROAD MARKINGS

- 1. Where the Developer is required to lay road markings he shall comply with the following requirements:
 - i) Where road markings are removed, all junction markings shall be applied within 24 hours. This requirement may be met initially by the application of temporary markings which must be maintained until the permanent markings are applied.
 - ii) All permanent road markings shall be applied within 2 weeks following any removal of existing road markings.
 - iii) During any period of absence of road markings signs to diagram 7012 of the "Traffic Signs Regulations and General Directions" (TSO 2002) shall be erected and maintained.
 - iv) Where a marking is laid on top or partially on top of an existing marking, the Developer shall be responsible for ensuring that the resulting combined marking complies with the current Traffic Signs & General Directions.
- 2. The works shall be undertaken in accordance with the requirements of BS EN 1436 and the following:
 - i) All loose material shall be removed from the surface before the markings are applied.
 - ii) Road marking materials shall only be applied to surfaces which are dry and clean. Markings shall be free from raggedness at their edges and shall be uniform and free from streaks. Longitudinal road markings shall be laid by approved mechanical means to a regular alignment.
 - iii) Sprayed markings shall be applied by an approved pressure spraying unit to a thickness not less than 3.0mm exclusive of any surface glass beads.
 - iv) Screed markings shall be laid to a thickness not less than 4.0mm and not greater than 5.0mm exclusive of any surface glass beads.
 - v) Extruded markings shall be laid to a thickness not less than 3.0mm exclusive of any surface glass beads.
 - vi) Immediately following the application of material for any white markings, Class B solid glass beads shall be applied to the surface of the laid thermoplastic.
- 3. The material used for white markings shall be high performance thermoplastic complying with the requirements of BS EN 1436 and the following:
 - i) Retroflective Class R2 Luminance Class B2 Skid Resistance Class S2

All permanent road markings other than "High Performance" shall have a skid resistance Class S1, except for arrows and worded markings having a large surface area which shall be skid resistance Class S2.

ii) <u>Certificate of Compliance</u>

The material must be a Kitemark product (or equivalent) and a test Certificate not more than 6 months old shall be provided detailing compliance with the requirements of BS EN 1436 and with the modifications given in paragraph (i) and ii).

Once approved no substitute materials will be allowed without evidence of compliance with the Specification as detailed above.

iii) <u>Containers</u>

The thermoplastic shall be supplied in powder form in low melting point bags to form a composite material when heated (BS EN 1436 Part 1 Section 9).

iv) <u>Performance</u>

Skid Resistance

Under normal conditions the skid resistance value shall not be less than 50 when measured by the Transport and Road Research Laboratory Portable Skid Resistance Tester (Road Research Note No 27) throughout the marking's guaranteed lift.

- 4. The material used for yellow markings shall be thermoplastic complying with the requirements of BS EN 1436.
- 5. Yellow thermoplastic road markings shall be non-reflectorised and normally be coloured "lemon" to BS 381C No 355.
- 6. Where the Developer is required to remove existing road markings, this shall be undertaken carefully using hot compressed air. Damage to the road surface shall be avoided.

Road Studs – Reflecting

7. Details of the layout and colour of the reflecting Road Studs to be shown on the Consent Drawings.

Reflecting road studs shall be either: -

- i) Self wiping "Cats Eye" type produced by Reflecting Roadstuds Limited.
- ii) "Stimsonite 948" produced by Ennis-Flint.

or equivalent.

All centre-line road studs shall have bi-directional white lenses

Road Studs - Installation

8. "Cats Eyes" - shall be 254mm long, the studs shall be installed using methods described in the <u>1995</u> "Instructions for Paving and General Maintenance. The studs are to be laid true to line and level. The tip of the stud shall be not more than 25mm + (0mm to 3mm) above the adjoining carriageway. The grout fill to the side cavity shall consist of 75% filler of slate or other approved dust, 25% bitumen 60-80 pen.

"Stimsonite 948" - shall be installed in accordance with the manufacturer's instructions.

If required by the Roads Development Engineer all Road Studs eyes are to be thoroughly washed and cleaned immediately before the opening of the carriageway and any settlement rectified.

Road Studs - Non-reflective

- 9. Studs shall where specified be white, silver or light grey in colour and shall not be fitted with reflective lenses. The studs shall be either circular in shape with a diameter of not more than 110 millimetres or less than 95 millimetres or square in shape with each side being not more than 110 millimetres or less than 95 millimetres. Any stud shall not project more than 18 millimetres above the carriageway at its highest point nor more than 6 millimetres at its edges.
- 10. The studs shall conform to BS 8442.

Waiting Restrictions

11. Where the Consent indicates that yellow thermoplastic lines are to be provided in waiting restrictions, these should not be laid on site till instructions are received from the Roads Development Engineer in writing confirming that all required Traffic Orders are in place.

APPENDIX 13/1: ROAD LIGHTING COLUMNS AND BRACKETS

General Requirements

1. Road lighting columns and brackets shall comply with the requirements of the following standards :-

BS EN 40-1Definitions and termsBS EN 40-2General Requirements and DimensionsBS EN 40-3-1Design & Verification – Characteristic LoadsBS EN 40-3-2Design & Verification – Verification by TestingBS EN 40-3-3Design & Verification – verification by CalculationBS EN 40-5Requirements for Steel Lighting ColumnsBS EN 40-6Requirements for Aluminium Columns

- 2. Weld procedures shall be submitted to the Roads Development Engineer for perusal prior to fabrication
- 3. The manufacturer shall inspect and test welds during production and shall provide copies of test results when requested by the Roads Development Engineer
- 4. Road lighting columns and brackets shall also comply with the following additional requirements.

Series 6000 Aluminium Alloy Columns

- 5. Columns shall have a design life of 50 years.
 - (i) Columns and brackets shall be structurally designed to be capable of accepting lanterns with the following minimum weight and wind loading using the projections and terrain category factors specified:-

Height	Weight	Projection	Wind Loading	Maximum Lantern Surface Area	Terrain Category
4/5 metre (Sign)	16 kg	n/a	Extra Heavy	0.15m ²	III
5 metre	16 kg	n/a	Extra Heavy	0.15m ²	III
6 metre	16 kg	n/a	Extra Heavy	0.15m ²	III
8 metre	18kg	n/a	Extra Heavy	0.15m ²	Π
10 metre	20kg	n/a	Extra Heavy	0.15m²	Π
12 metre	22kg	n/a	Extra Heavy	0.15m ²	Π

- 6. The design wind loading shall be as BS EN 40-3-1 and PD6547:2004 with A1:2009 except that:
 - (a) The use of rationalised wind loading factors shall not be permitted
 - (b) The 10 minute mean wind velocity shall be taken as 27 m/sec
 - (c) The characteristic wind pressure derived shall be multiplied by a funnelling factor of 1.05
 - (d) The characteristic wind pressure derived shall be multiplied by a gust factor of 1.10.
- 7. Design of all lighting columns shall allow for the attachment of a sign of 5Kg x 0.30 square metre with a shape coefficient of 1.8 mounted 2500mm above ground level and 300mm eccentrically. Traffic sign columns shall be as lighting columns except that they will require to allow for a sign of 15kg x 1.2m².
- 8. Columns and brackets shall carry a unique identification mark which indicates the name of the manufacturer, the year of production and other design information to enable details of the column and bracket to be determined throughout their design life. This information shall be located at the top of the backboard such that it is clearly visible after installation of the column.
- 9. The identification plate shall also have room for the installation contractor to append his name and the date of erection of the column. Plate metal tags are to be supplied for site fitting.
- 10. Columns shall be manufactured from a 6000 series aluminium alloy to the following specification or equivalent:-

(a)	Alloy to be used:	EN AW - 6063
(b)	Temper:	T4 - T6
(c)	Chemical Symbols:	EN AW – AIMgO, 7Si

- 11. Columns shall be extruded in one piece form a regular tapered or conical shape. They shall be equipped with a locking flush fitting door complete with separate earth connection. If not extruded in one piece without joins, the supplier shall demonstrate full compliance with BS EN 1999-1-1:2007 & A1:2009 especially with respect to heat affected zones and shall be designed such that they can be used with pole-top mounting lanterns using a 76mm spigot.
- 12. Columns shall be internally strengthened by suitable means around door openings.
- 13. Columns shall have a minimum base tube diameter of 145mm for 3 to 6 metre columns and 165mm for 8 to 12 metre columns.
- 14. Lighting column bases shall comply with the requirements of BS EN 40 and shall have a minimum unrestricted door opening of 600mm High x 100mm Wide.

15. Column base compartments shall be fitted with a stainless steel earth stud size M8 x 30 complete with 2 hexagon nuts and 2 plain washers. These shall be fitted to the earth lug with a distinctly marked durable plastic label stating:

"SAFETY – ELECTRICAL CONNECTION – DO NOT REMOVE"

The label and lettering shall be as per BS 7671 Section 514.13.1 and the earth stud shall be located at the lower left-hand side of the door opening.

- 16. Door openings shall be free from irregularities and burrs and all doors shall have a suitable earthing point on their internal surface.
- 17. Columns shall be supplied with a flush fitting door having upper and lower locking devices which shall be lubricated during assembly and suitably protected against weather ingress for storage periods up to 18 months..
- 18. Keys shall be provided for 10% of all columns supplied. On delivery the door shall be supplied assembled to the column.
- 19. The column shall be fitted with an internal full length baseboard of treated hardwood at least equivalent to the door size. The board shall be securely fixed in the base compartment by two sliding fasteners.
- 20. There shall be no sharp edges within the columns or spigots which could cause damage to electrical cabling, during installation or in service.
- 21. The cable inlet hole(s) shall be a minimum size of 175 x 75mm and be fitted with a subterranean cable protection sleeve to prevent cable chaffing.
- 22. The root section shall be protected to the outer and inner surfaces of the column to a height of 250mm above ground level and shall be such that no ground or water course pollution is caused.
- 23. The recommended column planting depth shall be indicated by means of an adhesive label fixed to the column with the following information:-
 - (a) **Installation:-** Do not damage the column root protection during installation.
 - (b) **Earthing:-** Column body shall be earthed by means of M8 earthing terminal on the internal mounting rail.
 - (c) **Lighting Fixture:-** Do not exceed the calculated values for the weight (kg) and projected area (m²) of the lantern.
- 24. The base of the column shall have a high-density plastic protector fitted to prevent damage to the root protection during installation. This protector is to remain in position after the column is installed.

25. The planting depth will be as follows :-

Column Height (metres)	Planting Depth (mm)
4	800
5	1000
6	1000
8	1200
10	1500
12	1700

- 26. Columns shall be supplied machine finished and shall have no other exterior coating other than coloured anodising or powder coating where specifically instructed by Aberdeenshire Council's Roads Development Section.
- 27. Columns shall be adequately packed and crated during transport and storage to prevent damage to their finish.
- 28. Columns shall be as shown on the Consent Drawings.
- 29. Specification relating to columns for use with Traffic Signs shall be as for Lighting Columns with the exception that they shall be of a parallel stepped shaft construction with a mounting height of 4 or 5 metres as required.
- 30. Third party verification of the calculations shall be submitted by the Developerr.
- 31. Lighting and traffic sign columns supplied shall meet and maintain the required standards as specified above for a minimum period of 50 years.

Raising and Lowering Columns

- 32. Raising and lowering columns shall be of tubular steel or aluminium alloy construction and comply in general with the requirements of Clauses 6 or 8 as applicable.
- 33. Raising and lowering of the columns shall be controlled such that free fall of the column is not possible due to human error or accident during operation of the system.
- 34. This control can be by means of an internal damping or jacking system or by the attachment of an external winch or damping/jacking tool.

Galvanised Tubular Steel Columns and Brackets

35. All columns shall have a minimum design life of 30 years.

- 36. Design of all columns shall allow for the attachment of a sign of 5Kg x 0.30 square metre with a shape coefficient of 1.8 mounted 2500mm above ground level and 300mm eccentrically.
- 37. The columns and brackets shall be manufactured from steel which meets the requirements of BS EN 40. Columns shall be of tubular steel design and shall be manufactured from the following:
 - (a) Hot finished circular hollow sections to EN10210 Part 1 Grade S275 JOH or S355 JOH.
 - (b) Cold formed circular hollow sections without subsequent treatment to the dimensional requirements of EN10219 Part 2 and the chemical and mechanical properties of EN10219 Part 1 Grade S275 JOH or S355 JOH. The hot finished feedstock material shall comply with the yield, tensile and elongation requirements of the required grade specified in BS EN 10025.
- 38. Columns and brackets shall carry a unique identification mark which indicates the name of the manufacturer, the year of production and other design information to enable details of the column and bracket to be determined throughout their design life. This information should be located such that it is clearly visible after installation of the column (i.e. internally in the column base).
- 39. Bracket sleeves shall fit over a reduced diameter spigot to maintain the smooth parallel line between the column and the bracket arm. The bracket arm shall be secured in position using stainless steel socket screws allowing fixing in any one of four 90 degree positions relative to the door opening.
- 40. A means of preventing undesired rotational movement of the bracket once fixed in position on the column shaft shall be incorporated in the column/bracket design.
- 41. Brackets arms shall be of tubular steel, incorporate a welded web, and have an incline of 5 degrees constant rise.
- 42. The column base to shaft joint shall be of hot swaged and welded construction with an internal centralising washer.
- 43. Suitable scale drawings shall be provided detailing the appearance and all dimensional measurements, including outside diameters of the columns and brackets, prior to installation.
- 44. Column doors shall be fitted with a locking device suitable for outside use and which is corrosion resistant for a minimum period of 30 years. The door shall be of the clamp style with a "Y" bar locking mechanism. Keys shall be provided to Aberdeenshire Council's Roads Development Section for 10% of the columns installed.
- 45. Door openings shall be free from irregularities and burrs and all doors shall have a suitable earthing terminal on their internal face.
- 46. All columns shall be provided with a non-ferrous M8 earth terminal within the base compartment positioned near the bottom of the door opening and these shall not be visible on the external face of the column.

- 47. There shall be no sharp edges within the columns or bracket arms which could cause damage to electrical cables either during installation or whilst in service. An anti-chafe ring shall be welded where cables change direction from the horizontal to vertical within the bracket arm.
- 48. The column base compartment shall comply with the requirements of BS EN 40-2 and shall have a minimum opening of 600mm x 115mm.
- 49. The column shall be fitted with an internal full length baseboard of treated hardwood at least equivalent to the door size. The board shall be securely fixed in the base compartment by two fasteners.
- 50. Manufacturer's recommendations shall be adhered to regarding the methods of offloading, storing and assembling the columns and brackets and for securing the brackets to the columns.
- 51. Columns and brackets shall be structurally designed to be capable of accepting lanterns with the following minimum weight and windage using the projections and terrain categories specified :-

Height	Weight	Projection	Wind Loading	Maximum Lantern Surface Area	Terrain Category
4/5 metre (Sign)	16 kg	n/a	Extra Heavy	0.15m²	III
5 metre	16 kg	n/a	Extra Heavy	0.15m ²	III
6 metre	16 kg	n/a	Extra Heavy	0.15m ²	III
8 metre	18kg	n/a	Extra Heavy	0.15m ²	Π
10 metre	20kg	n/a	Extra Heavy	0.15m ²	Π
12 metre	22kg	n/a	Extra Heavy	0.15m ²	II

52. Lighting columns shall be constructed to meet the structural design criteria but, in addition, the following minimum tube wall thicknesses shall be required:-

Column Height	Min Base Tube Wall Thickness
(metre)	(mm)
5, 6 and 8	5.0
10 and 12	6.3

- 53. Columns and brackets shall be galvanised to BS EN ISO 1461 and shall be free from imperfections including porosity. Galvanising shall be fettled and rasped to remove all spikes and sharp edges and leave a smooth finish prior to paint application.
- 54. Column welding procedures shall be approved in accordance with the requirements of BS EN ISO 15607 and all welders shall be approved to the requirements of BS EN 287. Welding shall be carried out in accordance with BS EN 1011.

55. Columns planting depths shall be indicated by a 25mm white band around the circumference of the column and planting depths will be as follows:-

Column Height	Planting Depth	
(metre)	(mm)	
4 & 5	800	
6	1000	
8	1200	
10	1500	
12	1700	

- 56. Columns shall have the following finished protection system:-
 - (a) Pre-treat galvanised internal surface of root to 250mm above ground level and the whole of the external surface with Dacrylate "T" wash ref: 150-23 application to be applied fully in accordance with Dacrylate Technical Data Sheet (Shop applied);
 - (b) Apply one coat of compliant Vinadac Micaceous Iron Oxide 45 Line to internal/external surface of root to 250mm above ground level, minimum dry film thickness 75 μm grey (Shop applied).
 - (c) Apply one coat of compliant Vinadac Micaceous Iron Oxide 45 Line to external surface of column, minimum dry film thickness 75 μm grey (Shop applied).
 - (d) Apply one coat of compliant Vinadac Sheen finish 45 Line to external surface of root and upper section of column, minimum dry film thickness 75 μm colour to BS 10A07 steel grey (Shop applied).
 - (e) All coatings to external surfaces shall be airless sprayed.
 - (f) Alternative finishes may be acceptable but prior approval of Overseeing Organisation must be given.

Column Data Sheet

- 57. A completed column data sheet (See Appendix 13/2) shall be submitted to Aberdeenshire Council's Roads Development Section prior to commencement of installation of any columns.
- 58. Columns and brackets shall not be erected until Aberdeenshire Council's Roads Development Section has notified acceptance of the completed data sheet in writing to the Developer.

Installation of Columns

59. Unless otherwise agreed by Aberdeenshire Council's Roads Development Section columns shall be erected such that an operator working at the base compartment faces

the oncoming traffic except where the column is to be against a wall or fence etc. in which case the door should face outwards to facilitate access.

- 60. Until completion of the erection of the column the temporary transit packaging shall be left in place as far as practicable to protect against damage to the surface protection system.
- 61. Unpacked columns shall not be stored on ground which may cause abrasions and scoring of their surface.
- 62. A layer of concrete mix ST5, 75mm thick, complying with BS 8500-2 shall be placed and compacted in the bottom of the excavation up to the base of the column.
- 63. The cable entry slot shall be temporarily plugged as necessary in order to prevent any ingress of concrete or filling material during the concreting and backfilling operations.
- 64. The hole into which the column is placed shall be backfilled with concrete mix ST5 well compacted by vibration over the full planting depth of the column.
- 65. Columns shall be installed by hand or, where necessary, lifting equipment employing fabric or non-abrasive straps. Chains shall not be used in the erection of the columns.
- 66. Where an obstruction is encountered necessitating a change in the agreed location of a lighting unit the installation shall not commence until approval of the revised location has been given by Aberdeenshire Council's Roads Development Section.
- 67. Root protection shall be visible for approximately 250mm above finished ground level when column erection is complete.

Identification

- 68. Aberdeenshire Council's Roads Development Section shall provide details of identification numbering to be applied by the Developer once road names have been allocated.
- 69. Self-adhesive vinyl identification numbers, black number on white background 50mm tall, shall be applied by the Developer to the columns at 2.5 metres above ground.
- 70. Numbers shall be applied such that they are at 45 degrees to, and facing, oncoming traffic.

Overhead Power Lines

- 71. The Developer shall consult with the Electricity Supply Authority where columns are to be erected in the vicinity of overhead power lines.
- 72. Written confirmation shall be provided to Aberdeenshire Council's Roads Development Section that agreement has been reached with the Electricity Supply Authority to the proximity of columns to overhead lines.

Electrical Work – General

- 73. Materials equipment and workmanship shall comply with BS 7671 Requirements for Electrical Installations (IET Wiring Regulations) and the rules and regulations of the Electricity Supply Company.
- 74. The Developer shall adhere to Engineering Recommendation G39/1 "Model Code of Practice covering Electrical Safety in the Planning, Installation, Commissioning and Maintenance of Public Lighting and Other Street Furniture".
- 75. The Developer shall also adhere to the requirements of the Electricity at Work Regulations 1989.
- 76. The Developer shall employ only competent personnel each of whom holds a "Competent Persons Authorisation Certificate" in accordance with the model form in Appendix B of the above document G39/1.
- 77. Electrical equipment shall be installed so that levels of radio interference given in BS EN 55014 are not exceeded.

APPENDIX 14/1: SITE RECORDS

- 1. As built drawings shall be produced by the Developer, on 3 number copies of the Drawings relating to Road Lighting in accordance with the requirements of Clause 1402.
- 2. The Developer shall also supply test certificates cross-referenced to the apparatus identified on the as-built drawings

APPENDIX 14/2: LOCATION OF LIGHTING UNITS AND FEEDER PILLARS

General

- 1. The position and description of Lighting Units and Feeder Pillars will be as shown on the Consent Drawings.
- 2. The exact location of such equipment shall be agreed on site before commencement of the works.
- 3. Where a feeder pillar is erected on a grass verge, an area of hard standing shall be created in front of the pillar using a 900 x 600mm paving slab laid on a sand bed (or equivalent) on 150mm of Type 1 sub-base.

Electricity Supply

4. Unless otherwise agreed by the Roads Authority's Representative, the electricity supply to the feeder pillars shall be single-phase 240 volt 50Hz.

APPENDIX 14/3: TEMPORARY LIGHTING

1. Where existing lighting units are temporarily taken out of service to facilitate a Developers operations, then temporary lighting shall be provided, to a level agreed with the Street Lighting Officer, for the safe passage of vehicles and pedestrians adjacent to the site. Any costs associated with this provision shall be met by the Developer.

APPENDIX 14/4: ELECTRICAL EQUIPMENT FOR ROAD LIGHTING

General

- 1. All lamps shall be LED units and have a minimum guaranteed life of 50,000 hours.
- 2. All lanterns shall be compatible with the columns and brackets used.
- 3. Lanterns shall comply with BS EN 60598-2-3.
- 4. Lanterns shall have a minimum degree of protection rating IP 65 to BS EN 60529.

- 5. Unless otherwise agreed by the Roads Authority's Representative, all lanterns shall be of a type incorporating integral electronic lamp control gear mounted on a removable gear tray.
- 6. Plug-in type gear trays shall be used and shall have a fuse holder adjacent to the terminal block with a cartridge fuse protecting the control gear.
- 7. Control gear for use with all new installations shall be of a one piece electronic type and be suitable for use in exterior lantern applications.
- 8. Electronic control gear shall be manufactured in accordance with BS EN 61000-3-2, BS EN 61347-2-12, BS EN61000-3-3, BS EN 61547.

Installation of Lanterns

- 9. Lanterns shall be securely fixed to columns or brackets in compliance with manufacturers' instructions.
- 10. Wiring between lanterns and cut-out unit in column base compartment shall be by means of blue sheathed Arctic flexible cable.
- 11. Wiring conductor size shall be 1.5 sq mm 3 core cable incorporating phase, neutral and earth conductors.

Cable Cut-outs

- 12. Cut-out enclosures shall be suitable for fixing in a lighting column base compartment and accommodate termination of up to 3 No. PVC/SWA/PVC cables of maximum size 25 sq mm 3-core supplying one or two outgoing 2.5 sq mm maximum lamp circuits, as required, via circuit protection MCB(s).
- 13. Cut-out units shall incorporate a double-pole switching device configured to isolate all circuits emanating from the cut-out.
- 14. The cut-out manufacturer shall be accredited to BS EN ISO 9001 by an accredited certification body.
- 15. The design and construction of cut-out units shall ensure that in normal use it will function in a reliable manner and cause no danger to persons or adjacent equipment. It shall be impact resistant and shall be constructed such that it cannot readily be deformed or mechanically damaged allowing contact with live parts.
- 16. Cut-out units shall allow ease of access to internal terminations with all separable parts having a positive location arrangement. Removable parts shall be such that they cannot be separated from the unit except by use of a key or tool.
- 17. Cut-out units shall be rated at 240 Volts, 40 Amps and shall comply with BS EN:60947-1 Specification, and when correctly installed shall comply with BS 7671 and provide a degree of protection as specified in BS EN 60529 to category IP 42.
- 18. Cable entry shall be by means of a removable brass earth plate, of minimum thickness 2.5mm, with three 25mm diameter ferrules to accept armour wires. Armour wires shall be terminated in stainless steel worm drive clamps. The plate shall be complete with one M6 min. earth stud with fitting and locking arrangement to allow connection of

crimped terminals on protective and extraneous bonding conductors, both externally and internally.

- 19. Terminals shall consist of a 40mm X M6 stud suitable for use with compression cable connectors, complete with lock-nuts, washers and spacers sufficient to allow termination of one to three cables as appropriate.
- 20. Phase, neutral and earth terminals shall be provided and the earth terminal shall be linked to the brass earth plate by a green/yellow conductor equivalent to 10 sq mm trirated cable. The unit shall be capable of accommodating an additional terminal block (i.e. 4 No. in total) and capacity for 3 No. MCB's mounted on DIN rail with blanking pieces as necessary where this option has not been taken up.
- 21. The approximate dimensions of cut-out units shall be as follows:-

Height	390mm
Width	88mm
Depth	92mm

- 22. All materials used in the construction of the unit shall comply with the relevant British or European Standards and current carrying parts shall be manufactured in brass, copper or phosphor bronze and shall be electroplated.
- 23. Cable core connections shall be as follows :-

Phase connection	BROWN
Neutral connection	BLUE
Earth connection	GREEN/YELLOW

Installation of Cable Cut-out Units

- 24. Cut-out units shall be secured to the backboard in the column base compartment such that it will not be fouled by the door locking mechanism.
- 25. After installation it shall be possible to access the cable armour clamps and all cut-out cover screws for maintenance purposes.
- 26. Completed cut-out after installation shall be as shown on Construction Detail Drawing.

Feeder Pillars

- 27. Feeder Pillars and internal distribution panels shall be manufactured to comply with BS EN 61439 and tested and certified accordingly.
- 28. Feeder Pillar shell shall be constructed of hot-dip galvanised or stainless steel, having a minimum wall thickness of 3mm, and shall have dimensions as detailed on the Construction Detail Drawing.
- 29. Feeder pillar door locking shall be by means of wedge type "O" Ring locks, both of which can be operated by a single key.

- 30. The pillar door shall be provided with a means of fitting a padlock to prevent unauthorised access.
- 31. Pillars shall be finished in Dawn Grey (10 A 03 to BS 4800)
- 32. Distribution panels as detailed on the Construction Detail Drawing shall be fitted in feeder pillars.

Installation of Feeder Pillars

33. Where a feeder pillar is erected on a grass verge an area of hardstanding shall be created at the pillar door using a 900 x 600mm paving slab or equivalent.

Underground and Ducted Cables

- 34. Cables shall have XLPE insulation and XLPE or MDPE sheathing, PURPLE in colour. They shall be 600/1000 Volt grade with steel wire armouring to BS 5467 and all conductors shall be of equal cross-sectional area. The Developer shall provide to Aberdeenshire Council's Roads Development Section evidence that each cable length delivered has been tested at the place of manufacture and complies with the requirements of BS 5467 according to the cable used.
- 35. The cable shall have BASEC or HAR approval in all respects other than the oversheath colour which shall be PURPLE.
- 36. Cables will normally be 3 core in the range 2.5, 6.0, 16.0 and 25.0 sq mm. Cable sheaths shall have meterage marked at 1 metre intervals along their total length.
- 37. Where a lighting column or feeder pillar is to be joined directly to the Electricity Authority's mains network the service cable shall be to the requirements of the Electricity Authority.
- 38. Cables shall employ a loop-in/loop-out system between lighting units and no joints shall be permitted on the underground cabling system
- 39. Lighting cables shall be enclosed in ducts.
- 40. Ducts shall be 100mm internal diameter UPVC and be PURPLE in colour. They shall be jointed in such a manner as to preclude ingress of solid material.
- 41. All cables and ducts shall have a suitable marker tape laid directly above them at a position 150mm below ground.
- 42. Cable marking tape shall be purple heavy gauge PVC or polythene plastic tape, 150mm wide and not less than 0.1mm thick with a tensile strength as follows:-

Machine direction	2200-2400 p.s.i.
Transverse Direction	2000-2200 p.s.i.

The tape shall carry in bold black letter along its full length, occupying not less than 75% of its available length and occurring at least at 1 metre intervals, the repeated message:-

CAUTION

STREET LIGHTING CABLE BELOW

Cable Installation

- 43. Cable trenches shall be excavated to the lines shown on the contract drawings. The depth of excavation shall be such that cables laid under verges, footways or open ground shall have a minimum cover of 450mm and under carriageways a minimum cover of 750mm.
- 44. Cables shall be laid without sharp bends or kinks and shall not be bent to an internal radius of less than 12 times the external diameter of the cable or less than the radius recommended by the manufacturer, whichever is greater.
- 45. Sufficient length of cable shall be allowed for its termination. If termination does not proceed immediately following installation of the cable, its ends shall be sealed against the ingress of moisture.
- 46. When duct alignments differ from those of the trench the transition from one to the other shall not exceed 1:30 horizontally or vertically.
- 47. The Developer shall swab through the duct prior to drawing in the cables and a further draw rope. On completion of the cabling, ducts shall be left with a draw rope in place.
- 48. Backfilling and reinstatement to cable trenches shall comply with the current edition of the "New Streets and Road Works Act 1991", "Specification for the Reinstatement of Openings in Roads" and to the requirements of Appendix 7/2

Photo-Electric Control Units

- 49. Photo-electric cell units shall be fully electronic incorporating a solid state switching circuit with zero crossover.
- 50. The classification of the Photo Control, with reference to protection against electric shock, shall be Class 2 and to IP 65 of BS EN 60529.
- 51. The Photo Controls shall comply with all European directives and regulations on Electro Magnetic interference.
- 52. All components used in the Photo Control shall be capable of operating within the temperature range of -20° C to $+ 80^{\circ}$ C.
- 53. Photo-electric cell units shall be of three types as follows:-
 - (i) ONE-PART UNIT in which the photo-electric sensor and the load switching components are housed in the same enclosure, suitable for insertion into a "NEMA" type socket to obtain mechanical and electrical connection.
 - (ii) TWO-PART UNIT in which the photo-electric sensor and the load switching components are housed in separate enclosures. The photo-electric sensor in its housing shall be suitable for direct mounting to luminaire canopies or other equipment by means of mechanical screwed fixing.

- (iii) ONE-PART MINIATURE in which the photo-electric sensor and the load switching components are housed in the same enclosure. The enclosure shall be suitable for direct mounting to luminaire canopies or other equipment by means of a 20mm threaded conduit fixing complete with rubber seals, plastic washers, locknuts and cable tails, suitable for hard-wiring to the lamp circuit.
- 54. One-Part Miniature photo-electric units shall be utilised on all lighting units unless otherwise requested by Aberdeenshire Council's Roads Development Section, except where the lighting unit is linked to a feeder pillar panel in which case it shall be of the Two-Part type.
- 55. The cone should have a smooth finish and be shaped such that it is self-cleaning. It shall be capable of sustaining the impact test set out in BS EN 60598-2-22 as BS 5972 refers.
- 56. Plastic materials used in the Photo Control shall be flame retardant in accordance with BS EN 60598-2-22.
- 57. The complete Photo Control shall be capable of withstanding shock and vibration as prescribed in BS EN 60068-1.
- 58. The Photo Control shall be suitable for use on 230V +10% -6% 50Hz. It shall be capable of switching a reactive lighting load of 10 Amperes. The unit shall have no thermal switching components. The average daily power consumption of the Control shall not exceed 1 watt. The switching device shall be capable of performing not less than 3000 operations at rated load under normal operating conditions.
- 59. In no part of the Control shall material capable of deforming as a result of the working environment be sandwiched between electrical connections.
- 60. Sockets for one-part Photo Controls shall comply in all respects with the requirements of BS EN 12209. A sealing gasket shall be provided between the socket and the lantern enabling the socket to be fitted to the curved surface of the lantern body. Sealing gaskets shall also be provided between the Photo Control and the socket providing protection to IPX4 of BS EN 60529. Gaskets shall be of materials which will not deteriorate in normal service. They shall ensure dustproof and waterproof joints between Photo Control and socket and between socket and lantern. The gasket material shall be an EPDM Neoprene Polymer capable of operating over the temperature range -56° to + 90° with a flammability rating of MVSS-02. Good resistance to weathering, ozone and ultra violet radiation is essential.
- 61. The sensor shall be either Photo Diode or Photo Transistor and have an MTBF (mean time between failures) of at least 1 million hours and shall be fitted with an optical filter spectrally matched to the CIE photopic curve.
- 62. Calibration of the unit shall be carried out to provide levels 35 Lux ON and 18 Lux OFF to a measuring accuracy of +/-5% in artificial light. The set switching level shall be maintained over the guaranteed life of the control.
- 63. The Supplier shall be required to guarantee all controls electrically, mechanically and photometrically for a period of 6 years
- 64. All PECU's shall indicate the year and month of manufacture and incorporate a simple method of recording the date of installation by the Developer.

Earthing

- 65. The brass earth plate on the cable cut-out unit shall be bonded to the earth stud within the column base using a braided copper earth strap. Similarly, the column door shall be bonded to the earth stud in the column base.
- 66. The braided copper earth straps to be used for this purpose shall be 750mm long and be equivalent to a cable cross-section of 10 sq mm. They shall be sleeved in a green/yellow insulating material and have crimped lugs at each end suitable to fit an 8mm earth stud.
- 67. All lanterns shall be earthed to the cut-out unit earth terminal via the 3 core ARCTIC flex installed within the column.

Safe Working

- 68. Prior to commencing work on any electrical network, connected with road lighting or traffic signs/bollards, the Developer shall confirm with Aberdeenshire Council's Roads Development Section, and by test, the origin of the electrical supply to that network.
- 69. The main switch in the feeder pillar, supplying the network, shall be switched "OFF" and a warning notice, as described in the construction Details Drg. K88, shall be posted at the switch, to the effect that personnel are working on the circuit.
- 70. The warning notice referred to above, shall be displayed such that it is clearly seen by any persons, on opening the feeder pillar door.
- 71. "LIVE" working on alterations to existing equipment, or installation of new equipment, shall not be permitted except where live testing is being carried out in compliance with Clause 1424.
- 72. On completion of work on the network, the Developer shall physically check the circuit, to ensure that his personnel, and any other parties, are clear, prior to switching on the main switch and removing the warning notice.

Electrical Inspection and Testing

- 73. The electrical installation and equipment shall be inspected and tested in accordance with Part 6 of BS 7671:2008, the IET Wiring Regulations (17th Edition).
- 74. The following tests shall be carried out in the sequence indicated and be recorded on the certificate LTG001 contained in this document and submitted to Aberdeenshire Council's Roads Development Section on completion of the installation:
 - (a) Initial verification/visual inspection
 - (b) Continuity of protective conductors including main and supplementary equipotential bonding
 - (c) Insulation resistance at a test voltage of 250 Volts to be not less than 0.5 $M\Omega$
 - (d) Insulation resistance at a test voltage of 500 Volts to be not less than 1.0 $M\Omega$
 - (e) Insulation of site-built assemblies
 - (f) Polarity, including the continuity of circuit conductors
 - (g) Earth fault loop impedance at every cut-out
 - (h) Earth electrode resistance (where applicable)

- (i) Operation of residual current devices (where applicable)
- (j) Voltage and/or Volts drop
- 75. Standard methods of testing are given in the current edition of BS 7671 Requirements for Electrical Installations.
- 76. Tests for fixed equipment including lighting columns, traffic signs, bollards, pedestrian refuge and/or crossing globes, feeder pillars and any other electrical installations on roads specified by Aberdeenshire Council's Roads Development Section, shall be as follows:- (a), (b), (c), (e), (f), (g), (h), (I), (j).
- 77. Tests for cable networks shall be as follows:- (a), (b), (d), (f), (g), (j).
- 78. Voltage/Volt drop readings on cable networks shall be taken under full load conditions with all equipment energised (and fully "run up").
- 79. The Developer shall give not less than 7 days' notice to Aberdeenshire Council's Roads Development Section of his intention to carry out any of the tests specified and Aberdeenshire Council's Roads Development Section shall be given the opportunity to witness such tests.

APPENDIX 14/5: ELECTRICAL EQUIPMENT FOR TRAFFIC SIGNS

General

- 1. Traffic signs shall generally comply with the requirements of appendix 14/1 and 14/4.
- 2. The Developer shall submit to the Roads Development Engineer details of the units he proposes to use for the lighting of the traffic signs.
- 3. Signs shall only be lit where this is a mandatory requirement of the Traffic Signs Regulations and General Directions.

Lighting of Traffic Signs

4. Signs to be lit by LED lantern to recommended levels.

Column Base Cable Termination

5. Traffic column base cable terminations shall comply with Appendix 14/4 and be either looped on single circuit, complying with Drawing K83 and K84.

Form LTG001

INSTALLATION INSPECTION & TEST CERTIFICATE

Sheet 1

	ITEMS INSPECTED	PASS	FAIL	NOT APPLICABLE
1.	Connections of conductors			
2.	Identification of conductors			
3.	Selection of conductors for current carrying capacity			
4.	Connection of single pole devices in phase conductors only			
5.	Correct connection of lampholders and socket outlets			
6.	Protection against thermal effects			
7.	Methods of protection against direct contact			
8.	Appropriate isolation and switching devices			
9.	Appropriate protective devices			
10.	Labelling of circuits etc.			
11.	Selection of equipment for environmental conditions			
12.	Presence of warning and danger notices where appropriate			
13.	Presence of diagrams, instructions, etc.			
14.	Conditions of flexible cables, switching, plugs and sockets outlets			
	The following shall be tested, in the sequence indicated, and if any test indicates failure to comply, that test and those preceding shall be repeated in the correct sequence, after the fault has been rectified.			
15.	The continuity of protective conductors, including main and supplementary equipotential bonding (Regulation 612.2.1)			
16.	The continuity of final circuit conductors (Regulation 612.2.2)			
17.	Insulation resistance, which should not be less than 1 $M\Omega$ for fixed installations and not less than 0.5 $M\Omega$ for separate items of apparatus (Regulation 612.3)			
18.	Protection by enclosures, which shall afford a degree of protection not less than IP2X (Regulation 612.4)			
19.	Polarity (Regulation 612.6)			
20.	The earth fault loop impedance, which should be satisfactory for ready operation of protective devices in compliance with regulations 411 (Regulation 612.7) Values of earth loop impedance for each circuit should be noted on Sheet 2 of this certificate.			
21.	The operation of residual current devices tested independently of any facilities incorporated in the device (Regulation 612.11)			

INSTALLATION INSPECTION & TEST CERTIFICATE									
		Sheet 2							
Circuit No.	Protective	Insulation	Earth fault loop	Volt Source	age Remote				
	Device	Resistance	impedance		End				
1.									
2.									
3.									
4.									
5.									
6.									
7.									
8.									
Comments (if any) a	Comments (if any) and departures from the Wiring Regulations :								
This Inspection and Test Certificate is to be signed by the Contractor or other person responsible for carrying out an inspection and test of an installation, or part of an installation, or by a person acting on his behalf.									
has been inspected and tested in accordance with the requirements of Part 6 of BS7671:2008, the IET Regulations for Electrical Installations (17 th Edition) and that the results are as indicated									
on Sheets 1 and 2 of		allations (17" EC	lition) and that the r	esults are a	sindicated				
Signed:			Date:						
For and on behalf of	:								
Address:									

APPENDIX 30/4: GROUND PREPARATION

- 1. Where the ground is required to lie for a period of time before sowing the Developer will use a Glyphosate chemical weedkiller to kill existing weeds etc.
- 2. 150mm of good quality vegetable top soil shall be spread over the site and levelled. The finished level of the soil shall be 25mm above kerbs, paving or manhole covers.
- 3. The ground shall be cultivated to a depth of 150mm removing stones and debris over 25mm in size within the top 50mm of the topsoil. After the completion of the cultivation the Developer shall produce a seed bed of a fine tilth and even level to act as a seed bed.
- 4. Where areas are to be planted with shrubs etc. the ground shall be cultivated to a depth of 300mm removing stones and debris over 50mm in size prior to planting.

APPENDIX 30/5: GRASS SEEDING, WILDFLOWER SEEDING AND TURFING

Grass Seed

- 1. Grass seed shall be a tested mixture from an approved source and certificates of purity and germination shall be provided. All varieties of grass used shall be dwarf turf type cultivars currently listed by the Sports Turf Research Institute, Bingley. Unless otherwise agreed by the Roads Development Engineer the mixture shall consist of the flowing mixture (or equivalent) parts by mass as specified in Table 30/5 below.
- 2. The seed bed shall be fine, smooth and evenly formed but not over consolidated. All surplus vegetable matter, stones 25mm or over and foreign material shall be collected and removed off site to a tip. The grass seed will be sown evenly over the site; afterwards the seed will be lightly harrowed into the surface. Thereafter, the area will be racked to remove foreign matter, stones over 25mm in size brought up by the harrow. These shall be collected and removed off site to a tip by the Developer.
- 3. Sowing of grass seed will generally be carried out during the season from 1 May to 30 September. The Developer will pay due regard to the weather conditions before sowing grass seed and shall take all reasonable measures to promote its growth. Immediately prior to seeding the Developer shall treat any undesirable vegetation using a weed-killer specifically formulated to eradicate this vegetation.

TABLE 30/5						
General Roadside Areas						
<u>Type</u> Lorina Perennial Ryegrass (Certified dwarf on National List)	<u>Mass</u> 60.0					
Logo Slender Creeping Red (Certified dwarf on National List)	35.0					
Highland Browntop Bent (Certified dwarf on National List)	5.0					
(British Seed Houses A22 or Equivalent) Grass to be sown at a rate of 25g/sq.m	100.0 Kg					
General Roadside Areas - Upland (Peat Soils)						
<u>Type</u> Perennial Ryegrass	<u>Mass</u> 10.0					
Creeping Red Fescue	70.0					
Flattened Meadow Grass	12.5					
Browntop Bent	5.0					
White Clover	2.5					
	100.0 Kg					
(British Seed Houses A18 or Equivalent) Grass to be sown at a rate of 25g/sq.m						
Amenity and Landscaped Areas						
<u>Type</u> Perennial Ryegrass (made up of four varieties	<u>Mass</u> 40.0					
Chewing Fescue	20.0					
Creeping Red Fescue	35.0					
Browntop Bent	5.0					
	100.0 Kg					
Grass to be sown at a rate of 40g/sq.m						

APPENDIX 30/6: PLANTING

1. Shrubs shall be planted in beds as indicated in the Consent Drawings. Each shrub shall be planted at the same depth as it was grown in the Nursery, fertiliser shall be applied to each shrub at a rate of 50gms per shrub.

APPENDIX 30/7: GRASS, BULBS AND WILDFLOWER MAINTENANCE

- 1. The Developer shall carry out measures to ensure the successful establishment and subsequent good condition of all grassed areas throughout the period of the work and Maintenance Period.
- 2. The Developer shall spray the area with a Selective Herbicide weedkiller to control weed growth during this period.

Grass Cutting

- 3. When the grass is 30-40mm long it shall be inspected and the Developer will remove all surface stones which have a dimension of 25mm or more, together with any foreign material.
- 4. The Developer will be responsible for cutting the grass during the period of the works and throughout the Maintenance Period. During the cutting season the first cut shall be made when the grass is 50mm high and after this cut the grass shall be no longer than 25mm high. Thereafter the grass shall be cut regularly so that at no time does it exceed 60mm in height.
- 5. Grassed area will be accepted as reaching practical completion only when germination has proved satisfactory and the grass is showing an even sward. The Developer shall remove and replace any areas which are not in a healthy condition.